

SPECIFICATION FOR APPROVAL

() Preliminary Specification

(●) Final Specification

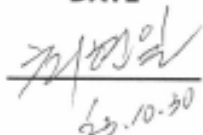
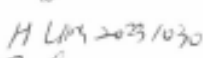
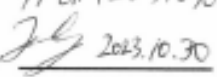
Title	55" UHD(QWUXGA) OLED
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BUYER	General
MODEL	-

SUPPLIER	LG Display Co., Ltd.
*MODEL	LE550PQL
SUFFIX	HSA2

APPROVED BY	SIGNATURE	DATE
/		
/		
/		

Please return 1 copy for your confirmation with your signature and comments.

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OLED TV Development Dept.
LG Display Co., Ltd.

Product Specification

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RECORD OF REVISIONS

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Product Specification

1. General Description

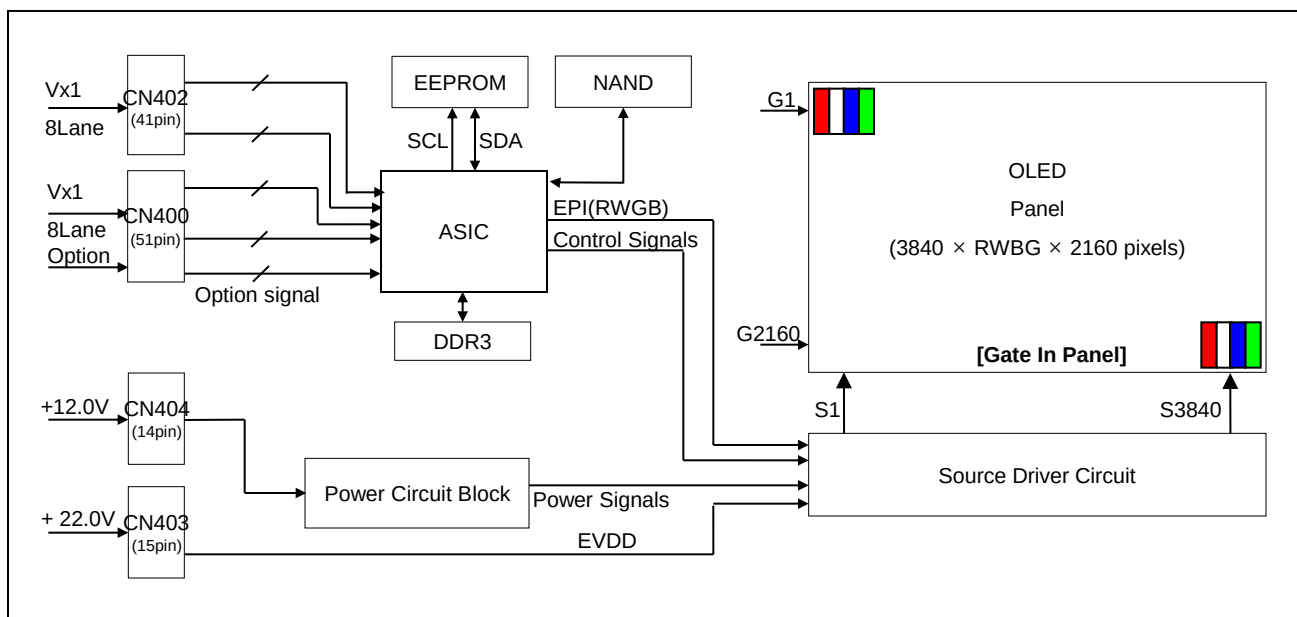
The **LE550PQL** is a Color Active Matrix Organic Light Emitting Diode Display (OLED).

The matrix employs Oxide Thin Film Transistor as the active element. It is a Bottom emission display type. It has a 55 inch diagonally measured active display area with QWUXGA resolution (2160 vertical by 3840 horizontal pixel array).

Each pixel is divided into Red, Green, Blue and White sub-pixels or dots which are arrayed in vertical stripes. Gray scale or the luminance of the sub-pixel color is determined with a 10-bit gray scale signal for each dot. Therefore, it can present a palette of more than 1.07B(true) colors.

It has been designed to apply the 10-bit 16-lane V by One interface.

It is intended to support TV where high brightness, super wide viewing angle, high color gamut, high color depth and fast response time are important.



General Features

Active Screen Size	54.6inch (1387.832 mm) diagonal
Outline Dimension (Typ.)	1221.4(H) x 695.7(V) × 0.79(B)mm
Pixel Pitch	0.315 mm x 0.315 mm
Pixel Format	3840 horiz. by 2160 vert. Pixels, RWBG stripe arrangement
Color Depth	10bit(R), 1.07Billion colors
Luminance, White	500 / 150cd/m ² (Center 1point ,Typ.)
Color Viewing Angle	R/L 120 (min.), U/D 120 (min.) ($\Delta u'v' \leq 0.025$)
Power Consumption	Total 95.96W(Typ.) [Logic = 13.36W , EVDD = 82.6W IEC62087]
Weight	2.1kg (Typ.)
Display Mode	Normally black
Surface Treatment	Hard coating(2H), Anti-glare Low Reflection treatment of the front polarizer (Reflectance Typ. 2%)

Product Specification

2. Absolute Maximum Ratings

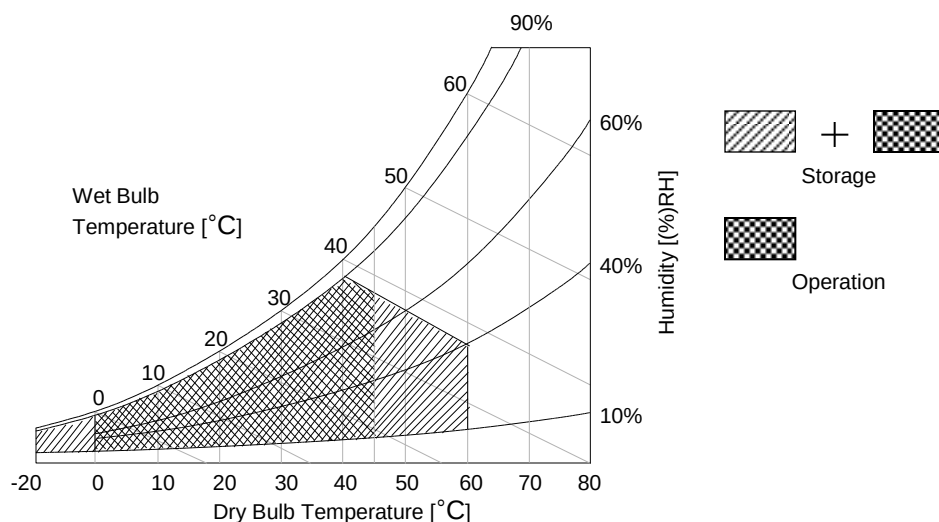
The following items are maximum values which, if exceeded, may cause faulty operation or damage to the OLED module.

Table 1. Absolute Maximum Ratings

Parameter		Symbol	Value		Unit	Note
			Min	Max		
Power Input Voltage	Logic	VDD	-0.3	+14.0	V _{DC}	1
	EVDD	EVDD	-0.3	+ 26.0	V _{DC}	
T-Con Option Selection Voltage		V _{LOGIC}	-0.3	+3.7	V _{DC}	
Operating Temperature		T _{OP}	0	+45	°C	2
Storage Temperature		T _{ST}	-20	+60	°C	
Operating Ambient Humidity		H _{OP}	10	90	%RH	2
Storage Humidity		H _{ST}	10	90	%RH	

Note:

1. Ambient temperature condition ($T_a = 25 \pm 2 \text{ }^{\circ}\text{C}$)
2. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be Max 39°C, and no condensation of water.



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3. Electrical Specifications

3-1. Electrical Characteristics

It requires two power inputs. One is employed to power for the circuit. The other is used for the EVDD.

Table 2. Electrical Characteristics

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
Power Input Voltage	VDD	10.8	12.0	13.2	V	
	EVDD	20.9	22.0	23.1		
Power Input Current	I_{VDD}	-	1.12	1.23	A	1
		-	1.6	1.76		2
	I_{EVDD}	-	3.8	4.1		1
		-	8.4	9.2		3
T-CON Option Voltage	V_{IL}	0	-	0.8	V	
	V_{IH}	2.7	-	3.6	V	
Power Consumption	P_{VDD}	-	13.4	14.7	Watt	1
		-	19.2	21.1		2
	P_{EVDD}	-	82.6	90.9		1
		-	184.8	203.3		3
Rush current	I_{RUSH}	I_{RUSH_VDD}	-	-	A	
		I_{RUSH_EVDD}	-	-		
		T_{RUSH_VDD}	-	-	us	
		T_{RUSH_EVDD}	-	-	ms	

Note

1. The specified current and power consumption are under the VDD=12.0V, EVDD=22.0V $T_a=25 \pm 2^\circ\text{C}$, $f_V=120\text{Hz}$ condition whereas standard moving picture(IEC62087) is displayed and f_V is the frame frequency.
2. The current (I_{VDD}) is specified at the maximum current pattern (1by1 Horizontal Pattern) and under the VDD=12.0V, EVDD=22.0V $T_a=25 \pm 2^\circ\text{C}$ condition.
3. The current (I_{EVDD}) is specified at the maximum current pattern (Secondary Color Pattern) and under the VDD=12.0V, EVDD=22.0V $T_a=25 \pm 2^\circ\text{C}$ condition.

Product Specification

3-2. Interface Connections

This OLED module employs two kinds of interface connection, 51-pin connector and 41-pin connector are used for the module signals and 14-pin & 15-pin connectors are used for the module powers.

3-2-1. OLED Module (Signals)

- Module Connector(CN400) : 05030WR-H51B(NC)(YEONHO) or compatible
- Mating Connector : FI-RE51HL(JAE) or compatible

Table 3. Module Connector(CN400) Pin Configuration

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	NC (Reserved)	No Connection (Reserved)	27	GND	Ground
2	NC (Reserved)	No Connection (Reserved)	28	Rx0n	V-by-One HS Data Lane 0
3	NC (Reserved)	No Connection (Reserved)	29	Rx0p	V-by-One HS Data Lane 0
4	NC (Reserved)	No Connection (Reserved)	30	GND	Ground
5	NC (Reserved)	No Connection (Reserved)	31	Rx1n	V-by-One HS Data Lane 1
6	NC (Reserved)	No Connection (Reserved)	32	Rx1p	V-by-One HS Data Lane 1
7	NC (Reserved)	No Connection (Reserved)	33	GND	Ground
8	NC (Reserved)	No Connection (Reserved)	34	Rx2n	V-by-One HS Data Lane 2
9	NC (Reserved)	No Connection (Reserved)	35	Rx2p	V-by-One HS Data Lane 2
10	JB&Off-RS Power_off done	JB&Off-RS&Power_off done (H), Set ← Module	36	GND	Ground
11	AC_DET	AC_DET (H= On), Set → Module	37	Rx3n	V-by-One HS Data Lane 3
12	Error Detection	H=Error, L=Normal (note 4)	38	Rx3p	V-by-One HS Data Lane 3
13	I2C-SDA1	I2C for Customer	39	GND	Ground
14	I2C-SCL1		40	Rx4n	V-by-One HS Data Lane 4
15	Data Format 0	Data Format[1:0] (note5, Default: 00) 00:1-div, 01:2-div, 10:4-div, 11:8-div	41	Rx4p	V-by-One HS Data Lane 4
16	Data Format 1		42	GND	Ground
17	NC (Reserved)	No Connection (Reserved)	43	Rx5n	V-by-One HS Data Lane 5
18	I2C-SDA	I2C for Customer	44	Rx5p	V-by-One HS Data Lane 5
19	I2C-SCL		45	GND	Ground
20	EVDD Det	EVDD reset, Set ← Module	46	Rx6n	V-by-One HS Data Lane 6
21	NC (Reserved)	No Connection (Reserved)	47	Rx6p	V-by-One HS Data Lane 6
22	GND	AGP0 (note 7)	48	GND	Ground
23	GND	AGP1 (note 7)	49	Rx7n	V-by-One HS Data Lane 7
24	GND	Ground	50	Rx7p	V-by-One HS Data Lane 7
25	HTPDN	Hot plug detect	51	GND	Ground
26	LOCKN	Lock detect	-	-	-

- Notes :
1. All GND (ground) pins should be connected together.
 2. All Input levels of V-by-One signals are based on the V-by-One HS Standard.
 3. Specific pin No. #10 is used for compensation when power turn off.
 4. Specific pin No. #12 is used for "Power Error detection" of the OLED module.
 5. Specific pins No. #15 and #16 are Vx1 Input Format. This module can support 1~8 division mode (Please see the Appendix VI for more information.)
 6. Specific pins No. #22 and #23 are used for "No signal detection" of system signal interface. It should be GND for NSB (No Signal Black) while the system interface signal is not. If this pin is "H", OLED module displays AGP (Auto Generation Pattern).

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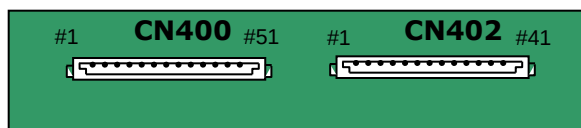
- Module Connector (CN402) : 05030WR-H41B5(Yeonho) or compatible
- Mating Connector : FI-RE41HL(JAE) or compatible

Table 4. Module Connector(CN402) Pin Configuration

No	Symbol	Description	No	Symbol	Description
1	GND	Ground	22	GND	Ground
2	Rx8n	V-by-One HS Data Lane 8	23	Rx15n	V-by-One HS Data Lane 15
3	Rx8p	V-by-One HS Data Lane 8	24	Rx15p	V-by-One HS Data Lane 15
4	GND	Ground	25	GND	Ground
5	Rx9n	V-by-One HS Data Lane 9	26	NC	No Connection
6	Rx9p	V-by-One HS Data Lane 9	27	NC	No Connection
7	GND	Ground	28	NC	No Connection
8	Rx10n	V-by-One HS Data Lane 10	29	NC	No Connection
9	Rx10p	V-by-One HS Data Lane 10	30	NC	No Connection
10	GND	Ground	31	NC	No Connection
11	Rx11n	V-by-One HS Data Lane 11	32	NC	No Connection
12	Rx11p	V-by-One HS Data Lane 11	33	NC	No Connection
13	GND	Ground	34	NC	No Connection
14	Rx12n	V-by-One HS Data Lane 12	35	NC	No Connection
15	Rx12p	V-by-One HS Data Lane 12	36	NC	No Connection
16	GND	Ground	37	NC	No Connection
17	Rx13n	V-by-One HS Data Lane 13	38	NC	No Connection
18	Rx13p	V-by-One HS Data Lane 13	39	QSMEN	QSMEN (Set→Module)
19	GND	Ground	40	ON_RF	ON_RF_DONE (Set ← Module)
20	Rx14n	V-by-One HS Data Lane 14	41	NC	No Connection
21	Rx14p	V-by-One HS Data Lane 14	-		

- Notes :
1. All GND (ground) pins should be connected together.
 2. #26~#38 NC (No Connection) : These pins are used only for LGD (Do not connect)

◆ Rear view of OLED Module



< Top view of PCB >

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3-2-2. OLED Module (Powers)

- EVDD Connector(CN403) : 20022WR-H15B2(manufactured by Yeon Ho)
- Mating Connector : 20022HS-15B2(BK)(manufactured by Yeon Ho)

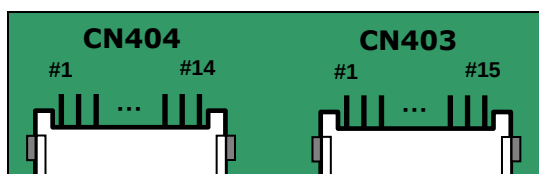
- VDD Connector(CN404) : 20022WR-H14B2(manufactured by Yeon Ho)
- Mating Connector : 20022HS-14B2(BK)(manufactured by Yeon Ho)

Table 5. EVDD / VDD Connector(CN403, CN404) Pin Configuration

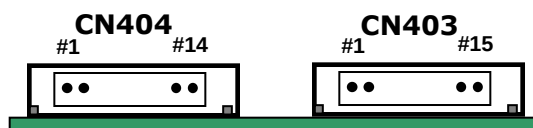
No	Symbol	Description
1	EVSS	OLED Panel Ground
2	EVSS	OLED Panel Ground
3	EVSS	OLED Panel Ground
4	EVSS	OLED Panel Ground
5	EVSS	OLED Panel Ground
6	EVSS	OLED Panel Ground
7	EVSS	OLED Panel Ground
8	EVDD	OLED Panel Power Supply +22V
9	EVDD	OLED Panel Power Supply +22V
10	EVDD	OLED Panel Power Supply +22V
11	EVDD	OLED Panel Power Supply +22V
12	EVDD	OLED Panel Power Supply +22V
13	EVDD	OLED Panel Power Supply +22V
14	EVDD	OLED Panel Power Supply +22V
15	EVDD	OLED Panel Power Supply +22V

No	Symbol	Description
1	GND	Ground
2	GND	Ground
3	GND	Ground
4	GND	Ground
5	GND	Ground
6	GND	Ground
7	VDD	Power Supply +12V
8	VDD	Power Supply +12V
9	VDD	Power Supply +12V
10	VDD	Power Supply +12V
11	VDD	Power Supply +12V
12	VDD	Power Supply +12V
13	NC	No connection
14	NC	No connection

◆ Rear view of OLED Module



< Top view of PCB >



< Side view of PCB >

Product Specification

3-3. Signal Timing Specifications

Table 6 shows the signal timing required at the input of the V-by-One transmitter. All of the interface signal timings should be satisfied with the following specification for normal operation.

Table 6. Timing Table(DE Only Mode)

ITEM		Symbol	Min	Typ	Max	Unit	Note
Horizontal	Display Period	t _{HV}	240	240	240	tCLK	3840 / 16
	Blank	t _{HB}	33	35	36	tCLK	1
			0.44	0.47	0.48	us	3
	Total	t _{HP}	273	275	276	tCLK	
Vertical	Display Period	t _{VV}	2160	2160	2160	Lines	
	Blank	t _{VB}	86 (492)	90 (540)	128 (700)	Lines	1
			311 (1820)	333 (1998)	476 (2601)	us	3
	Total	t _{VP}	2246 (2652)	2250 (2700)	2288 (2860)	Lines	
ITEM		Symbol	Min	Typ	Max	Unit	Note
Frequency	DCLK	f _{CLK}	74.00	74.25	74.50	MHz	1188 / 16
	Horizontal	f _H	268	270	273	KHz	1
	Vertical	f _V	118 (95)	120 (100)	121 (102)	Hz	2 NTSC (PAL)

- Note: 1. The input of HSYNC & VSYNC signal does not have an effect on normal operation (DE Only Mode).
 If you use spread spectrum of EMI, add some additional clock to minimum value for clock margin.
 2. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rate and the horizontal frequency.
 3. If you change the DCLK, must satisfy the minimum horizontal & vertical blank time.

※ This OLED module supports Spread Spectrum Clocking tolerance with up to 30kHz/ ±0.5%
 ※ Timing should be set based on clock frequency.

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Table 6-2. Timing Table(Only Gaming mode : VRR Mode)

ITEM		Symbol	Min	Typ	Max	Unit	Note
Horizontal	Display Period	t _{HV}	240	240	240	tCLK	3840 / 16
	Blank	t _{HB}	33	35	36	tCLK	
	Total	t _{HP}	273	275	276	tCLK	
Vertical	Display Period	t _{VV}	2160	2160	2160	Lines	
	Blank	t _{VB}	86	90	4620	Lines	
	Total	t _{VP}	2246	2250	6780	Lines	
ITEM		Symbol	Min	Typ	Max	Unit	Note
Frequency	DCLK	f _{CLK}	74.00	74.25	74.50	MHz	1188 / 16
	Horizontal	f _H	268	270	273	KHz	
	Vertical	f _V	40	120	121	Hz	

Note:

1. Only applicable to Gaming mode with VRR operation
2. The device could not work properly in case it is operated by VRR mode.
 - 1) This OLED module supports adaptive sync timing only under moving picture in room temperature($25 \pm 5^{\circ}\text{C}$)
 - 2) It would not work usually under still image & reliability test.
 - 3) Under those condition, the phenomenon such as image sticking, flickering, flashing and dither noise in low gray could be found on the screen.

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3-4. V by One Signal Specifications

3-4-1. V by One Eye Mask Specification

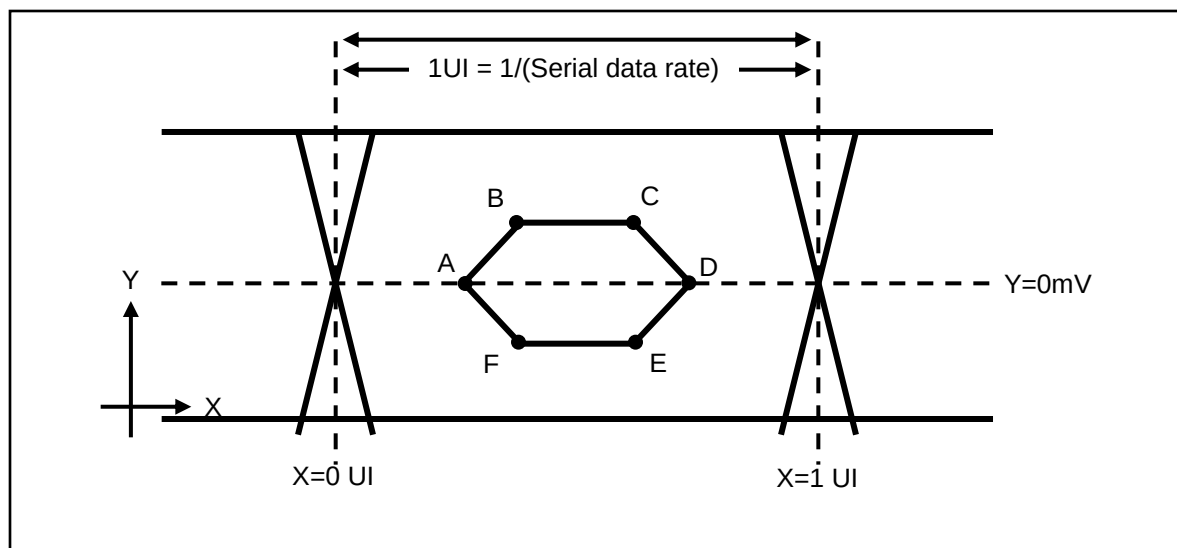


Table 7. Eye Mask Specification

	X [UI]	Note	Y [mV]	Note
A	0.25 (max)	2	0	-
B	0.30 (max)	2	50	3
C	0.70 (min)	3	50	3
D	0.75 (min)	3	0	-
E	0.70 (min)	3	$ -50 $	3
F	0.30 (max)	2	$ -50 $	3

Notes : 1.1 All Input levels of V-by-One signals are based on the V by One HS Standard.

1.2 When using the Tx's Pre-Emphasis function to be set to a minimum value that meets the EYE mask spec.

2. This is allowable maximum value.

3. This is allowable minimum value.

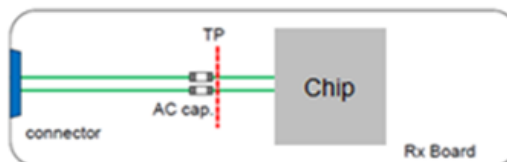
4. The eye diagram is measured by the oscilloscope and receiver CDR characteristic must be emulated.

- PLL type : 2nd Order

- PLL bandwidth : 10Mhz

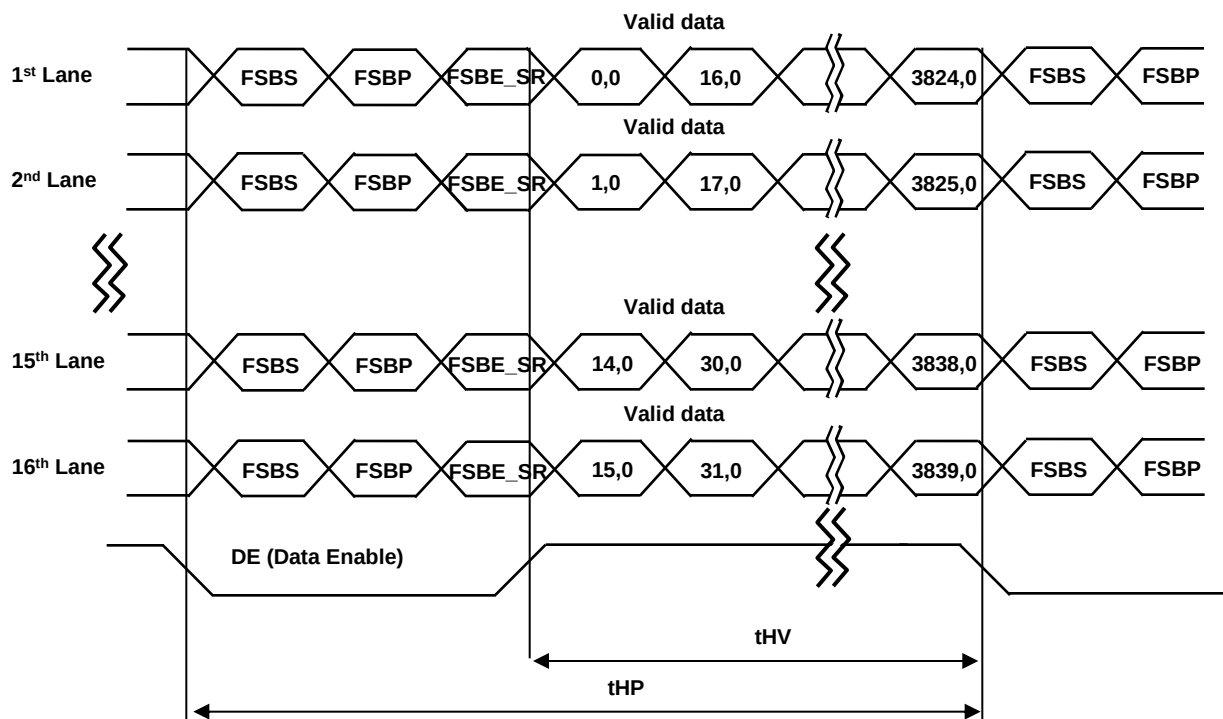
- Damping Factor : 2

5. EYE mask measuring point



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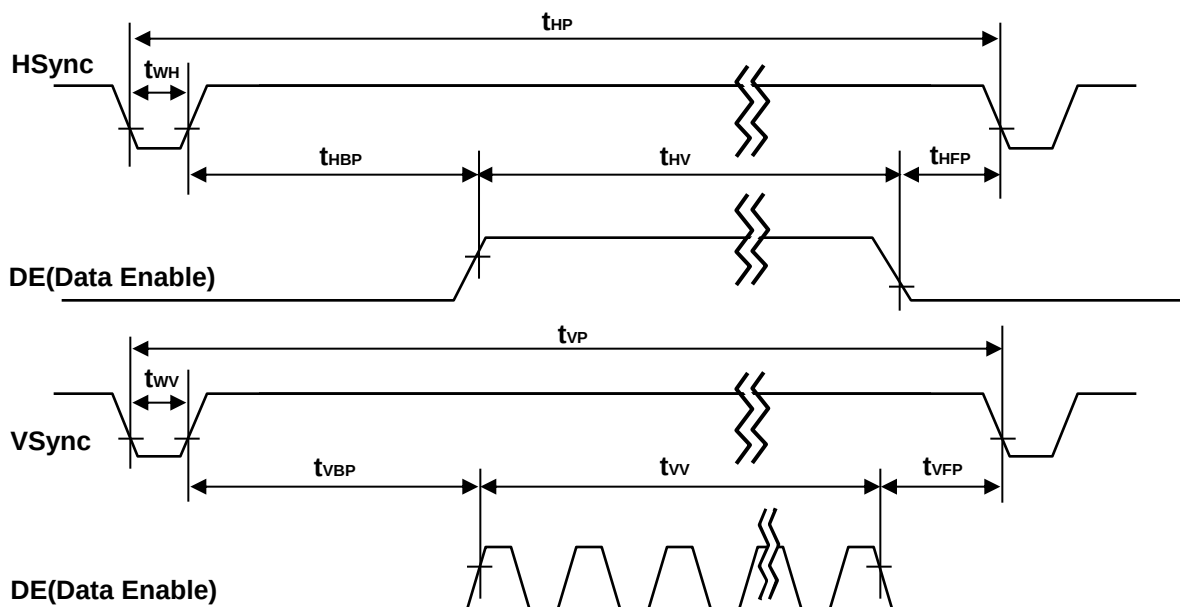
3-4-2. V by One Input Signal Timing Diagram



* Reference: Sync. Relation

$$* t_{HB} = t_{HFP} + t_{WH} + t_{HBP}$$

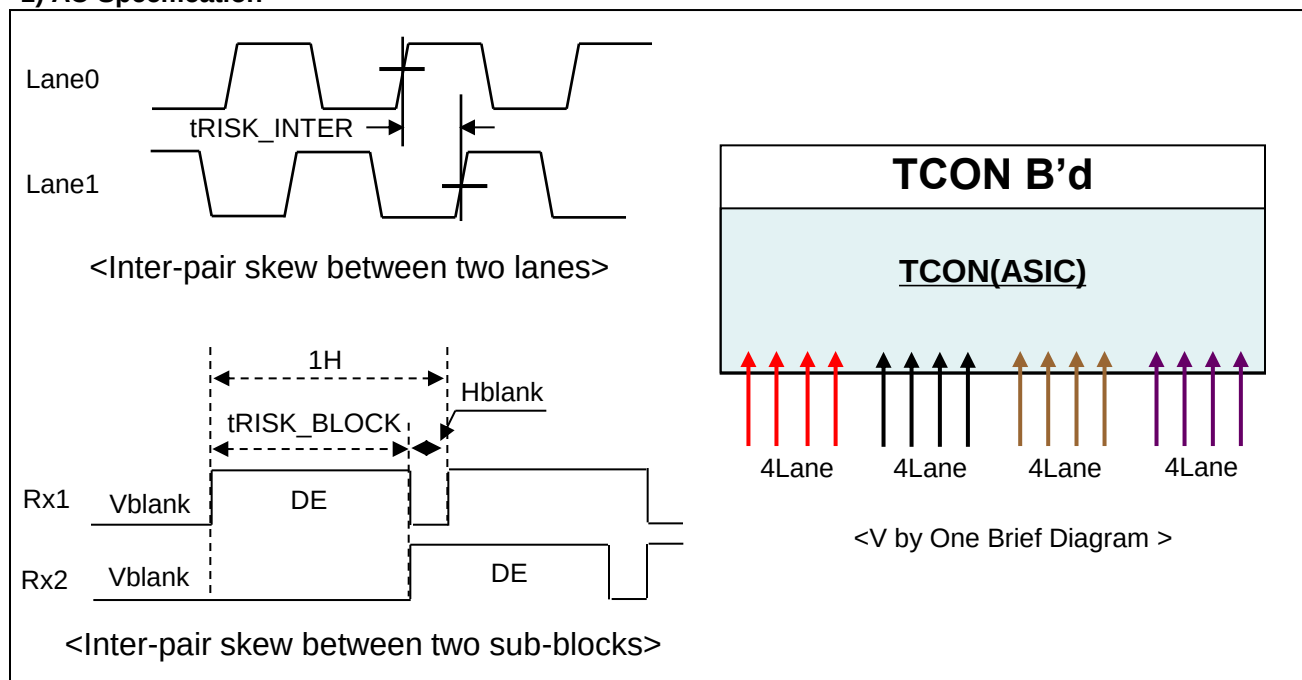
$$* t_{VB} = t_{VFP} + t_{WV} + t_{VBP}$$



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3-4-3. V by One Input Signal Characteristics

1) AC Specification



Description	Symbol	Min	Max	Unit	Note
Allowable inter-pair skew between lanes	tRISK_INTER	-	5	UI	1, 3
Allowable inter-pair skew between sub-blocks	tRISK_BLOCK	-	1	DE	1, 4

Notes: 1. $1UI = 1/\text{serial data rate}$

2. it is the time difference between the true and complementary single-ended signals.

3. it is the time difference of the differential voltage between any two lanes in one sub block.

4. it is the time difference of the differential voltage between any two blocks in one IP.

5. APL packet of Vx1 Input

5-1) APL data transmission should be completed between after 5H from frame last DE falling and 10H before next frame DE rising.

5-2) APL data transmission should be inputted only one time during V blank period.

Product Specification

3-5. Color Data Reference

The brightness of each primary color (red, green, blue) is based on the 10 bit gray scale data input for the color. The higher binary input, the brighter the color. Table 8. provides a reference for color versus data Input.

Table 8. Color Data Reference

Packer input & Unpacker output		30bpp RGB (10bit)
Byte0	D[0]	R[2]
	D[1]	R[3]
	D[2]	R[4]
	D[3]	R[5]
	D[4]	R[6]
	D[5]	R[7]
	D[6]	R[8]
	D[7]	R[9]
Byte1	D[8]	G[2]
	D[9]	G[3]
	D[10]	G[4]
	D[11]	G[5]
	D[12]	G[6]
	D[13]	G[7]
	D[14]	G[8]
	D[15]	G[9]
Byte2	D[16]	B[2]
	D[17]	B[3]
	D[18]	B[4]
	D[19]	B[5]
	D[20]	B[6]
	D[21]	B[7]
	D[22]	B[8]
	D[23]	B[9]
Byte3	D[24]	Don't care
	D[25]	Don't care
	D[26]	B[0]
	D[27]	B[1]
	D[28]	G[0]
	D[29]	G[1]
	D[30]	R[0]
	D[31]	R[1]

Product Specification

3-6. Power Sequence

3-6-1. OLED Driving Circuit

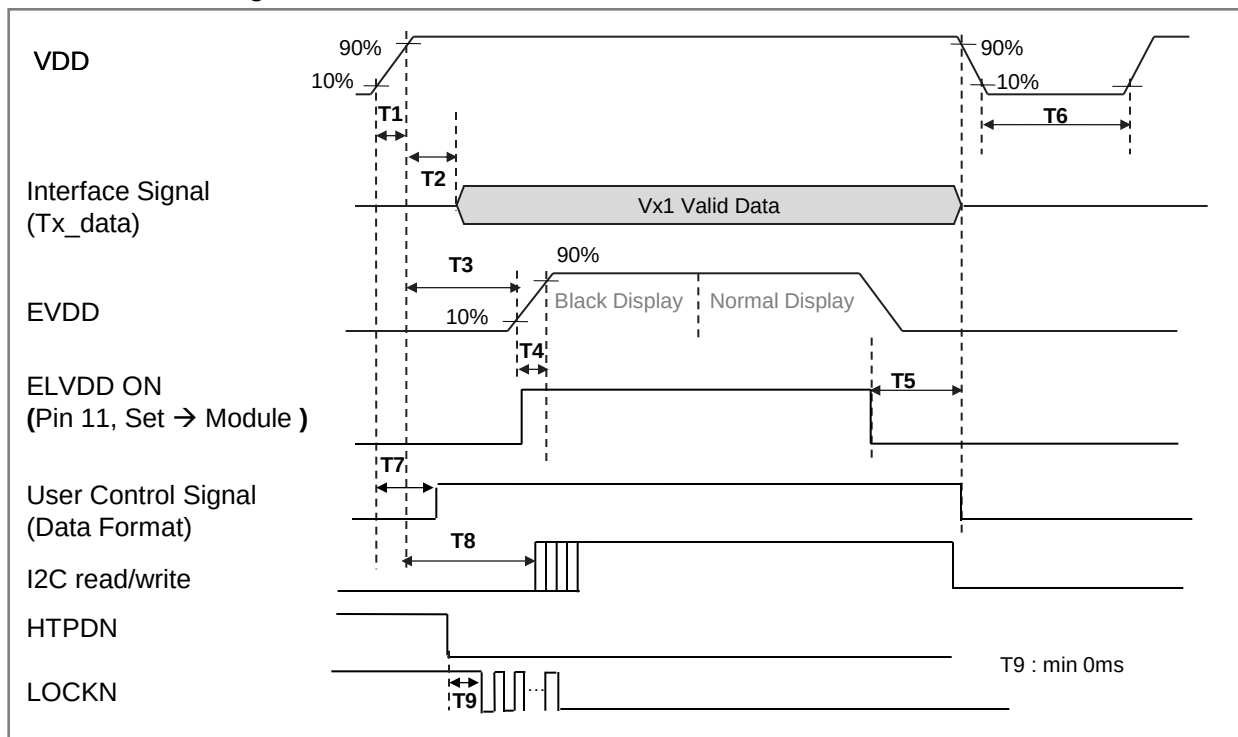


Table 9. POWER SEQUENCE

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	1	-	20	ms	
T2	58	-	-	ms	
T3	0.54	-	-	sec	1
T4	5	-	50	ms	
T5	30	-	-	ms	
T6	1.5	-	-	sec	2
T7	0	-	T1+T2	ms	3
T8	0.6	-	-	Sec	4

- Note : 1. The T3 is recommended value, the case when failed to meet a minimum specification, abnormal display would be shown. There is no reliability problem. T3 should be larger than T2.
2. T6 should be measured after the module has been fully discharge between power off and on period.
3. If the on time of signals (Interface signal and user control signals) precedes the on time of Power(VDD) it will be happened abnormal display. When T7 is NC status, T7 doesn't need to be measured
4. I2C is able to be accessed from 540ms after VDD 90% rising
5. Before the power for logic (VDD) turns on, JB&Off-RS Done , Error Detection, I2C, Data Format, AC_DET, EVDD DET signals should be less than 0.8V.
- ※ Black pattern is displayed during black display period before normal display. (ON RF Time 2.7s)
- ※ When the power for logic (VDD) turns on , EVDD should be less than 5V.
- But, it does not matter if there is no garbage image.

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3-6-2. OFF RS Compensation Operation

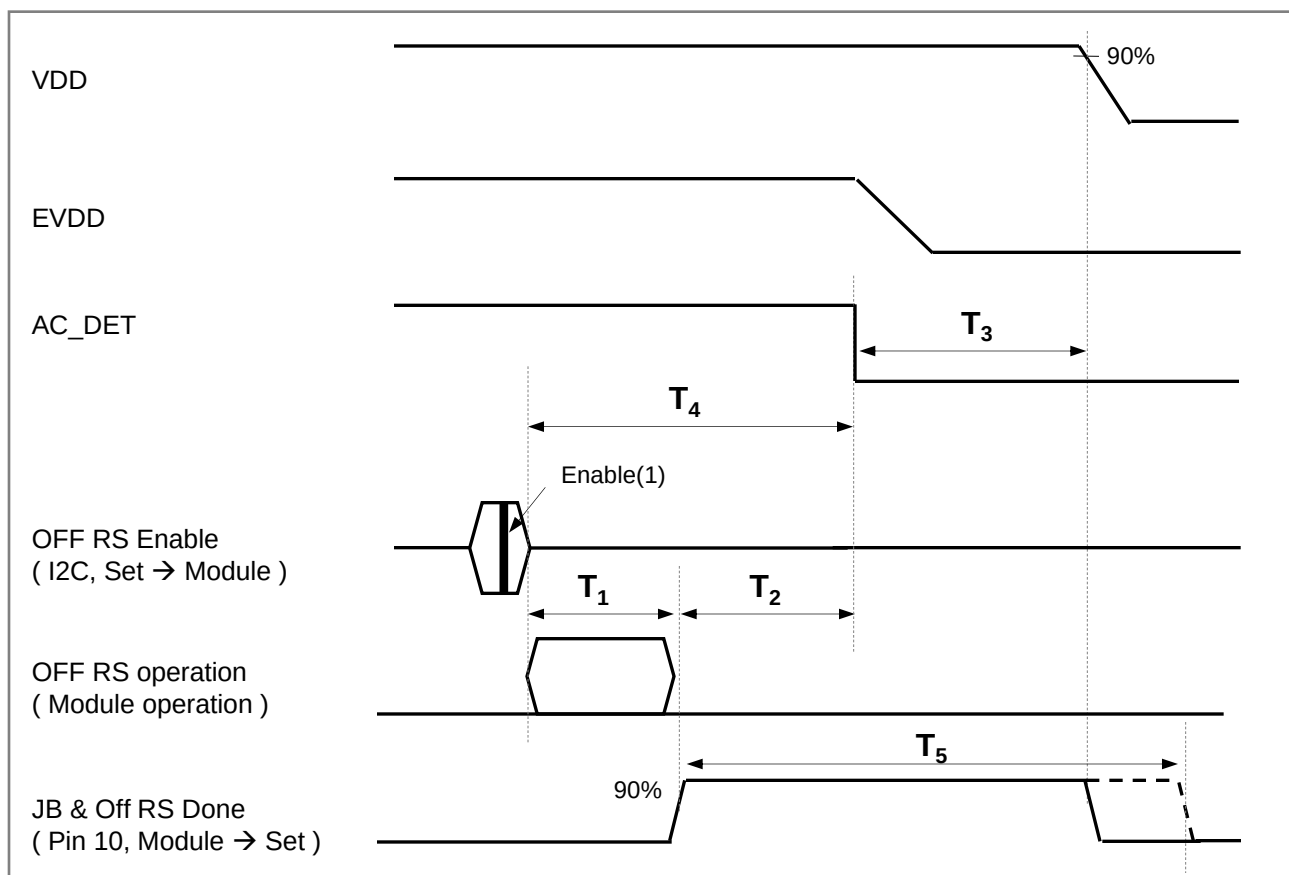


Table 10. Off-RS Power Sequence

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	270	-	330	sec	1
T2	0	-	10	sec	
T3	30	-	-	ms	
T4	340	-	-	sec	2
T5	0.5	7	10	sec	

Note : 1. It is the actual RS sensing time. This timing is determined according to the characteristics of the panel. (LGD Internal timing)

2. TV system is recommended to be turned off immediately after T4 min. although Off-RS Done signal is not transferred.

※ When there is power on action before completing OFF RS operation, don't change OFF RS enable signal (1→0). Just do power off and power on.

※ Off RS Enable is only available during Normal Display period.

※ In order to prevent mura defects, it is recommended that customer do Off-RS in their lines.

Product Specification

3-6-3. JB compensation operation

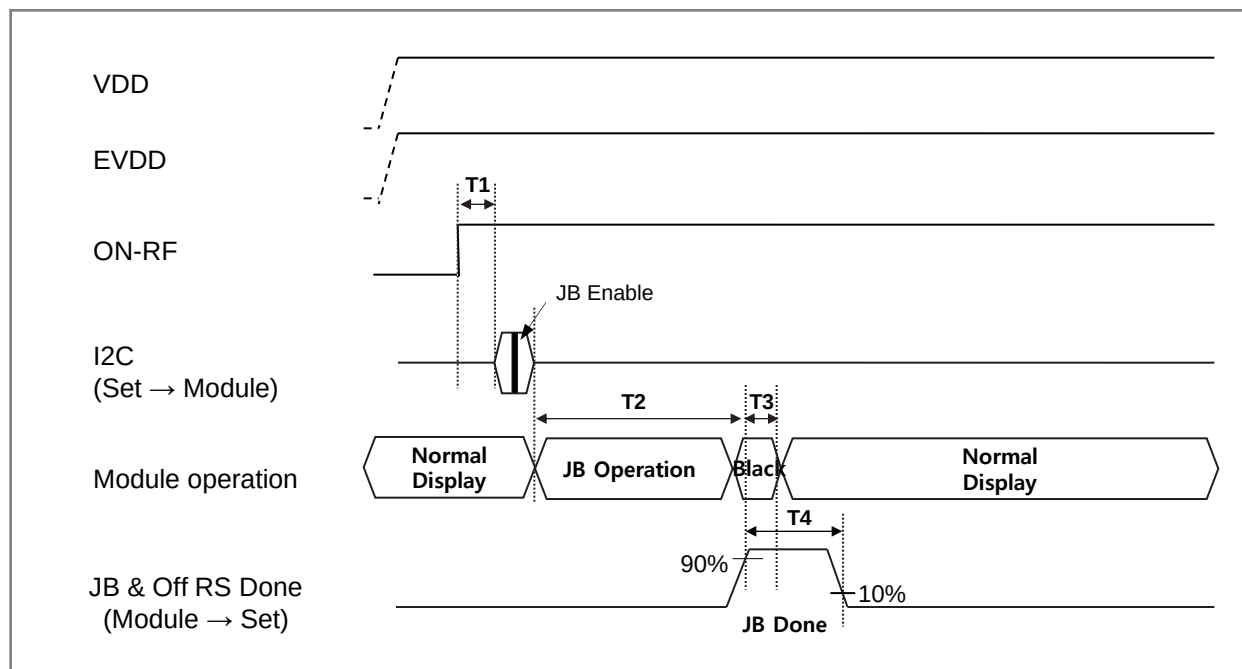


Table 11. JB Power Sequence

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	200	-	-	ms	
T2	3	-	21	sec	
T3	415.6	-	508.0	ms	Black PTN
T4	0.5	7	10	sec	

Note : ※ At VRR mode, T3 can change by adaptive sync timing(T3 need 19 frame) (VRR Only)

※ T2 is the actual JB sensing time. This timing is determined according to the characteristics of the panel.
(LGD Internal timing)

Product Specification

3-6-4. QSM Operation

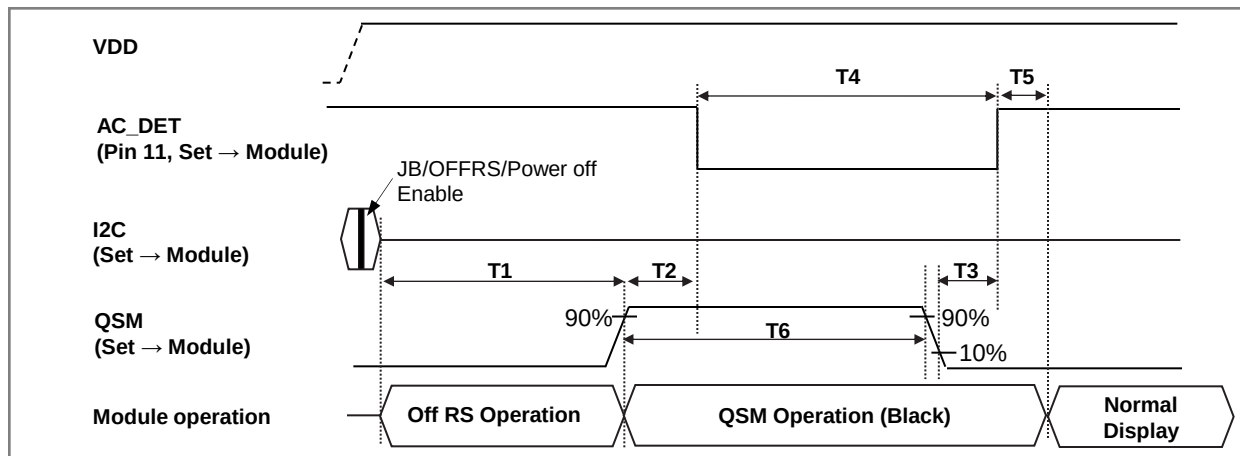


Table 12. QSM Sequence

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	3	-	-	Sec	
T2	75	-	-	ms	
T3	10	-	-	ms	
T4	1	-	-	sec	
T5	200	-	500	ms	
T6	3	-	-	sec	

Product Specification

3-6-5. Power off sequence

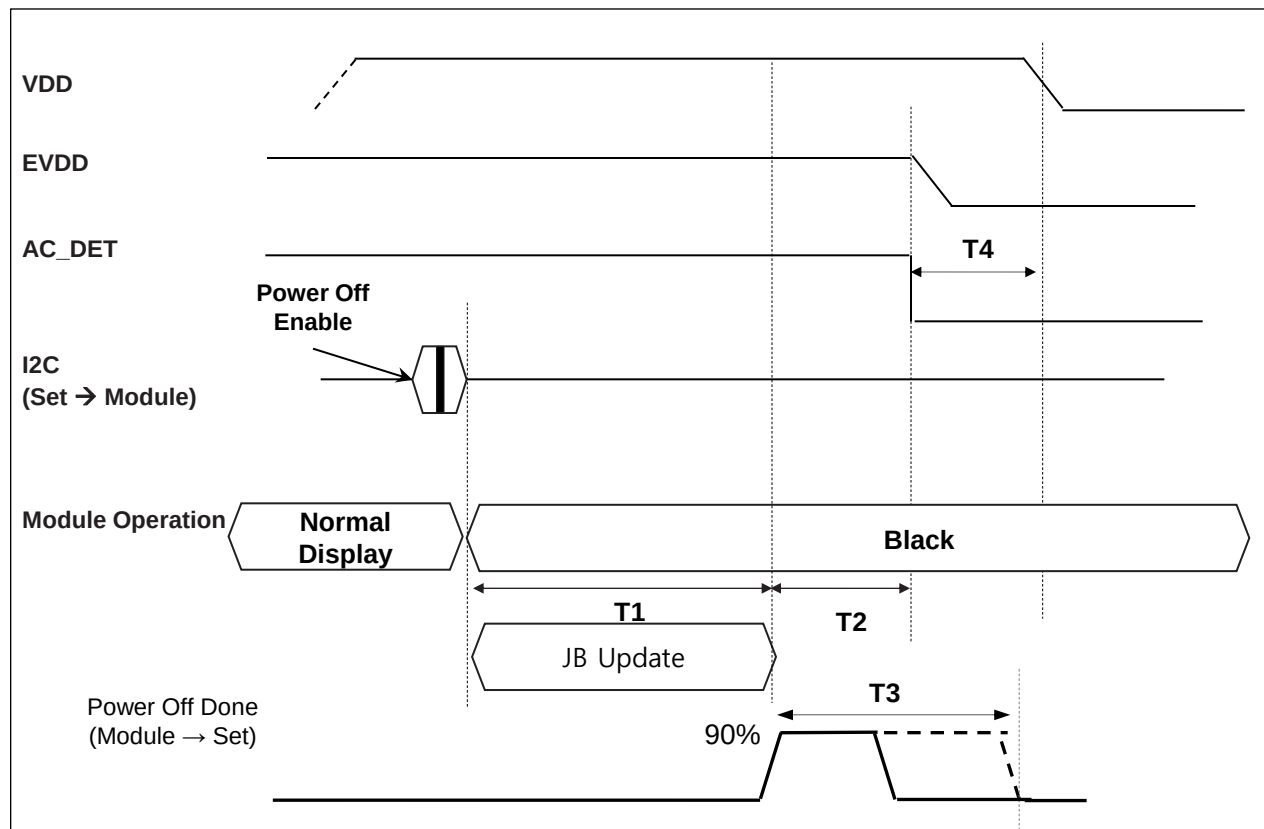


Table 8. POWER SEQUENCE

Parameter	Value			Unit	Notes
	Min	Typ	Max		
T1	-	-	16.5	sec	
T2	30	-	-	ms	
T3	5	7	10	sec	
T4	30	-	-	ms	

Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at $25\pm 2^{\circ}\text{C}$. The values are specified at distance 50cm from the OLED surface at a viewing angle of Φ and θ equal to 0° . FIG. 1 shows additional information concerning the measurement equipment and method.

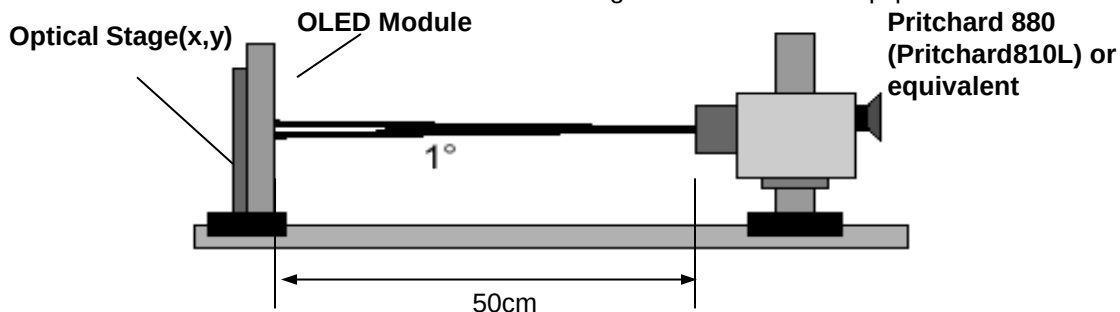


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 14. Optical Characteristics

$T_a = 25\pm 2^{\circ}\text{C}$, $V_{DD}=12\text{V}$, $EV_{DD}=22.0\text{V}$, $f_v=120\text{Hz}$, $D_{clk}=74.25\text{MHz}$,

Parameter		Symbol		Value			Unit	Note	
				Min	Typ	Max			
Contrast Ratio		CR @ Pritchard 880		120,000	150,000	-		1	
		CR @ Pritchard 810L (25% APL)		1.200.000	1.500.000				
Surface Luminance, white		L _{WH}	2D	Normal	120	150	-	cd/m²	2
				Peak	400	500	-		
				HDR 10%	640	800	-		
				HDR 3%	800	1000	-		
Luminance Uniformity		δ _{WHITE}	9P	70	85		%	3	
Response Time	Gray-to-Gray	G to G		-	0.1	0.5	ms	4	
	MPRT	-		-	6	12	ms	5	
Color Coordinates [CIE1931]	RED	Rx		Typ -0.02	0.678	Typ +0.02			
		Ry			0.320				
	GREEN	Gx			0.267				
		Gy			0.678				
	BLUE	Bx			0.147				
		By			0.049				
	WHITE	Wx		Typ -0.015	0.281	Typ +0.015			
		Wy			0.288				
Color Temperature					10,000		K		
Color Gamut (DCI)				94	98.5		%		
Color Viewing Angle					0.015				
(Δu'v' ≤ 0.025)	x axis, right(φ=0°)	θr		60	-	-	degree	6	
	x axis, left (φ=180°)	θl		60	-	-			
	y axis, up (φ=90°)	θu		60	-	-			
	y axis, down (φ=270°)	θd		60	-	-			
Life Time (B10)		Hrs		30,000				7	
Gray Scale				-	2.2	-		8	

Product Specification

Note : 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center 1-point.

2. Normal full white luminance is determined with 100% APL after 30 minutes 'ON' with WRGB rolling pattern in a dark environment at $25 \pm 2^\circ\text{C}$. It is the luminance value at center 1-point across the OLED surface 50cm from the surface with all pixels displaying white. Peak luminance is determined with 25% APL after 60 seconds at least 'ON' with 25% white window box.
HDR luminance is determined with 10% APL after 60 seconds at least 'ON' with 10% white window box
For more information, see the Fig. 2.
※ Normal : APL 100% (Full white) / Peak : APL 25% / HDR : APL 10% / HDR : APL 3%
3. The variation in surface luminance, δ WHITE is defined as :
 $\delta \text{ WHITE}(9\text{P}) = \text{Minimum}(L_{\text{on}1}, \dots, L_{\text{on}9}) / \text{Maximum}(L_{\text{on}1}, \dots, L_{\text{on}9})$
Where $L_{\text{on}1}$ to $L_{\text{on}9}$ are the luminance with all pixels displaying white at 9 locations .
For more information, see the FIG. 2.
4. Response time is the time required for the display to transit from G(N) to G(M) (Rise Time, Tr_R) and from G(M) to G(N) (Decay Time, Tr_D). For additional information, see the FIG. 3. ($N < M$)
※ G to G Spec stands for average value of all measured points.
Photo Detector : RD-80S / Field : 2°
5. MPRT is defined as the 10% to 90% blur-edge width Bij(pixels) and scroll speed U(pixels/frame) at the moving picture. For more information, see FIG 4.
6. Viewing Angle Color Shift (VACS) is defined as follows after measuring color coordinates at each angle.; $\text{VACS} = \sqrt{du^2 + dv^2}$ (@ CIE (u' , v') color space) For more information, see the FIG. 5.
7. Test Condition : IEC62087 standard video with OFF-RS every 4 hours at room temperature 25°C (If the cumulative time of usage is over 4 hours, OFF-RS compensation should be performed.)
8. Gray scale specification.
Gamma Value is approximately 2.2. For more information, see the Table 15.

Table 15. Gray Scale Specification

Gray Level	Luminance [%] (Typ)
L0	0.001
L63	0.20
L127	0.97
L191	2.42
L255	4.61
L319	7.59
L383	11.4
L447	16.0
L511	21.6
L575	28.0
L639	35.4
L703	43.7
L767	53.0
L831	63.2
L895	74.5
L959	86.7
L1023	100

Product Specification

Measuring point for surface luminance & measuring point for luminance variation.

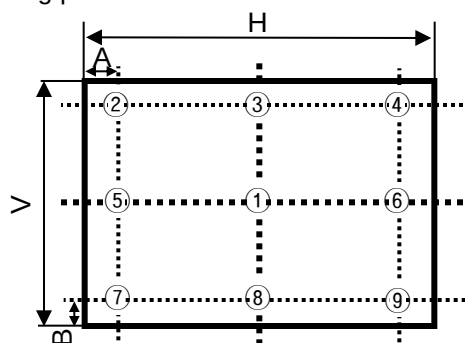


FIG. 2-1 9 Points for Luminance Measure with 100% APL

A: $H/9$ B: $V/9$ @ H, V : Active Area

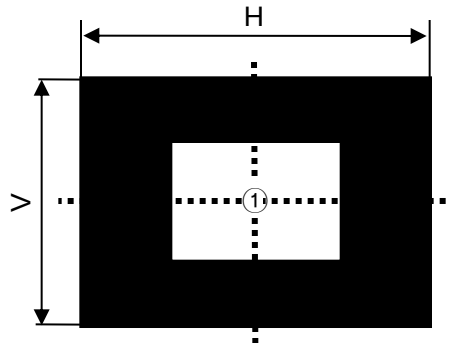


FIG. 2-2. 1 Point for peak luminance measure with 25% APL

@ H, V : Active Area

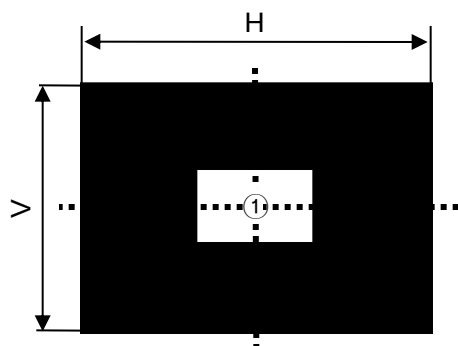


FIG. 2-3. 1 Point for peak luminance measure with 10% APL

@ H, V : Active Area

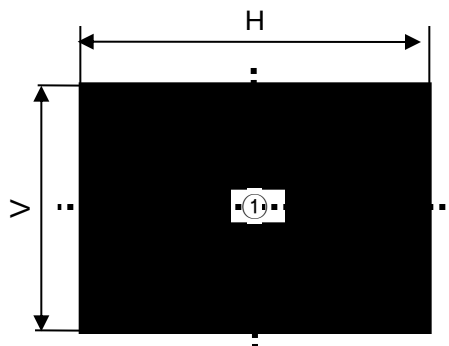


FIG. 2-4. 1 Point for peak luminance measure with 3% APL

@ H, V : Active Area

Response time is defined as the following figure and shall be measured by switching the input signal for "Gray(N)" and "Gray(M)".

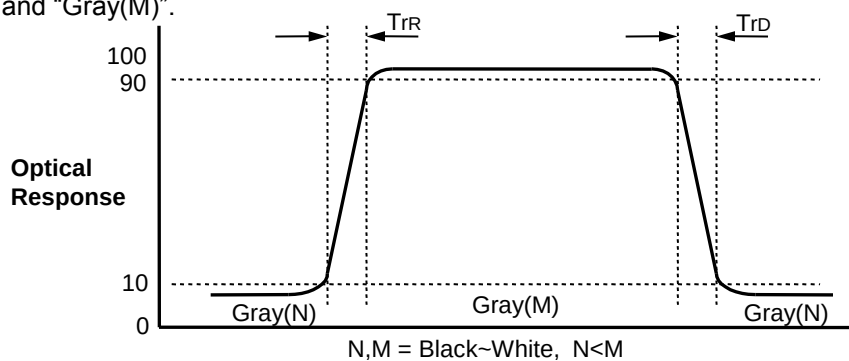


FIG. 3 Response Time

Product Specification

MPRT is defined as the 10% to 90% blur-edge with B_{ij} (pixels) and scroll speed U (pixels/frame)at the moving picture.

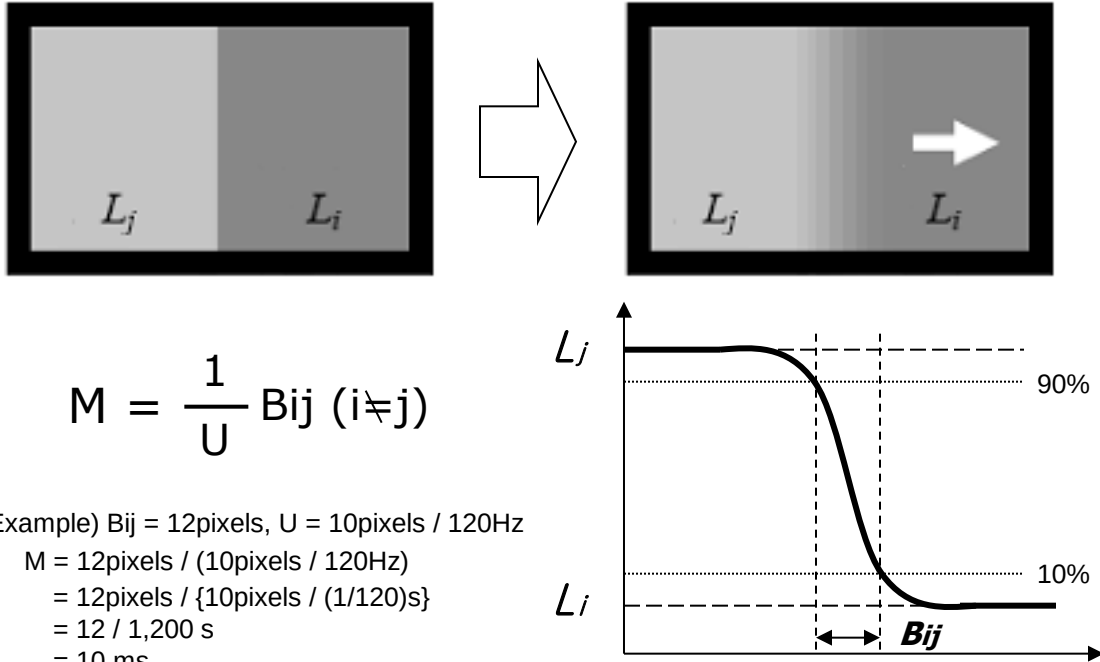


FIG. 4 MPRT

Dimension of viewing angle range

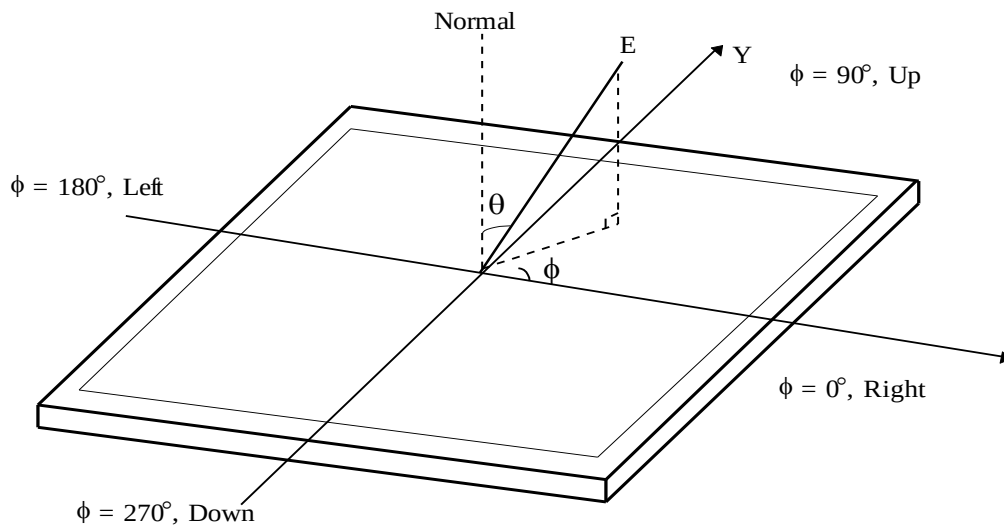


FIG. 5 Viewing Angle

Product Specification

5. Mechanical Characteristics

Table 16 provides general mechanical characteristics.

Table 16. Mechanical Characteristics

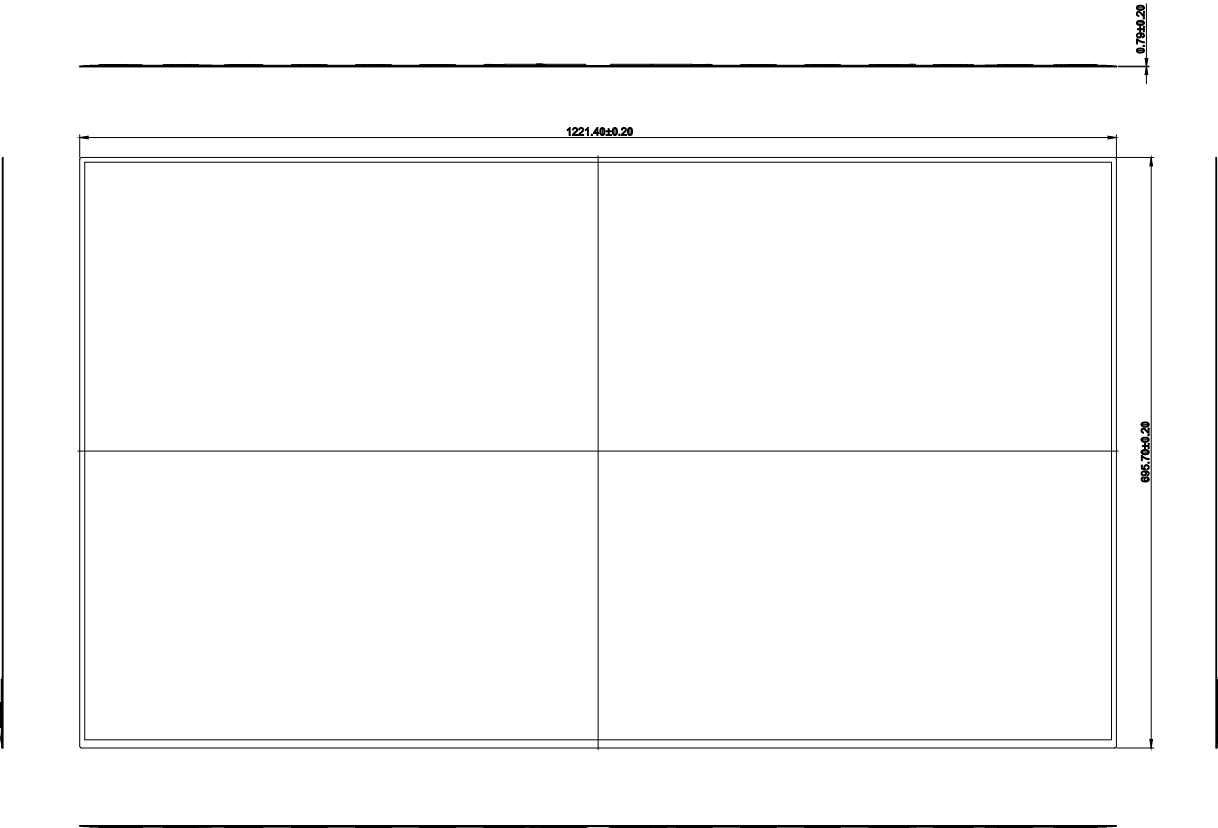
Item	Value	
Outline Dimension (Sealing Board Ass'y)	Horizontal	1221.4 mm
	Vertical	695.70 mm
	Thickness (at slimmest part)	0.79 mm
Active Display Area	Horizontal	1209.60 mm
	Vertical	680.40 mm
Weight	2.1kg (Typ., Board Ass'y only)	

Note : Please refer to a mechanical drawing in terms of tolerance at the next page.

Item	Value	
On Bezel (Active Area ~ Edge of Sealing Board Ass'y)	Horizontal	5.90mm (Left) / 5.90mm (Right)
	Vertical	5.70mm (Top) / 9.60mm (Bottom)

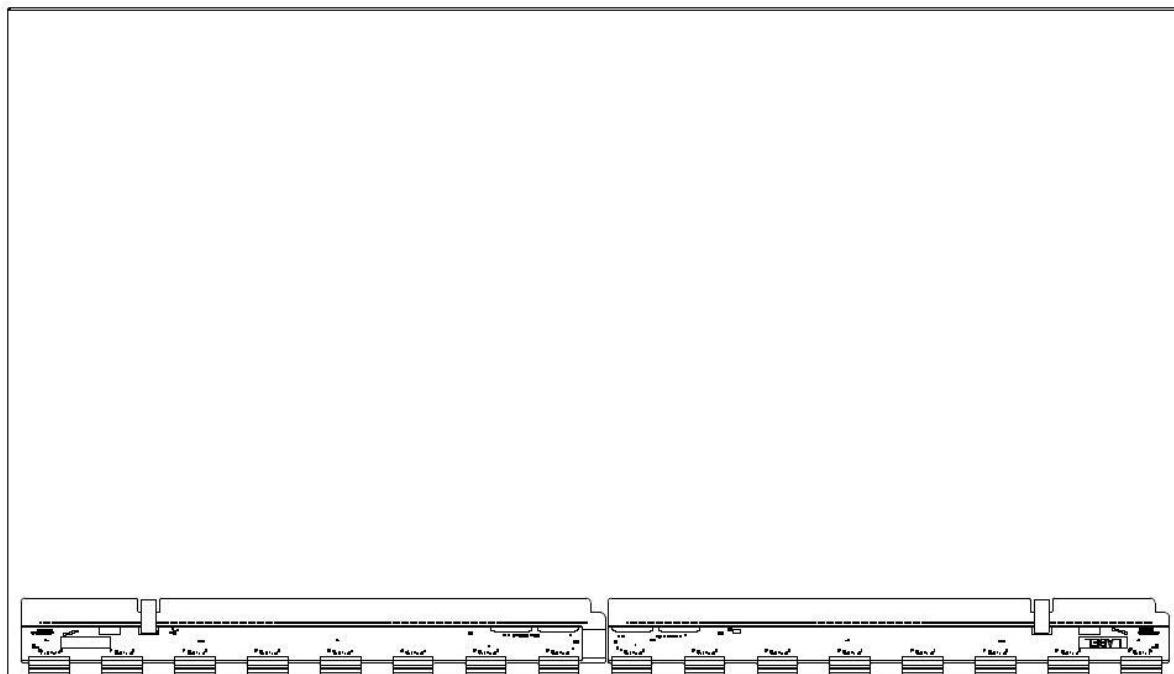
Product Specification

[FRONT VIEW]



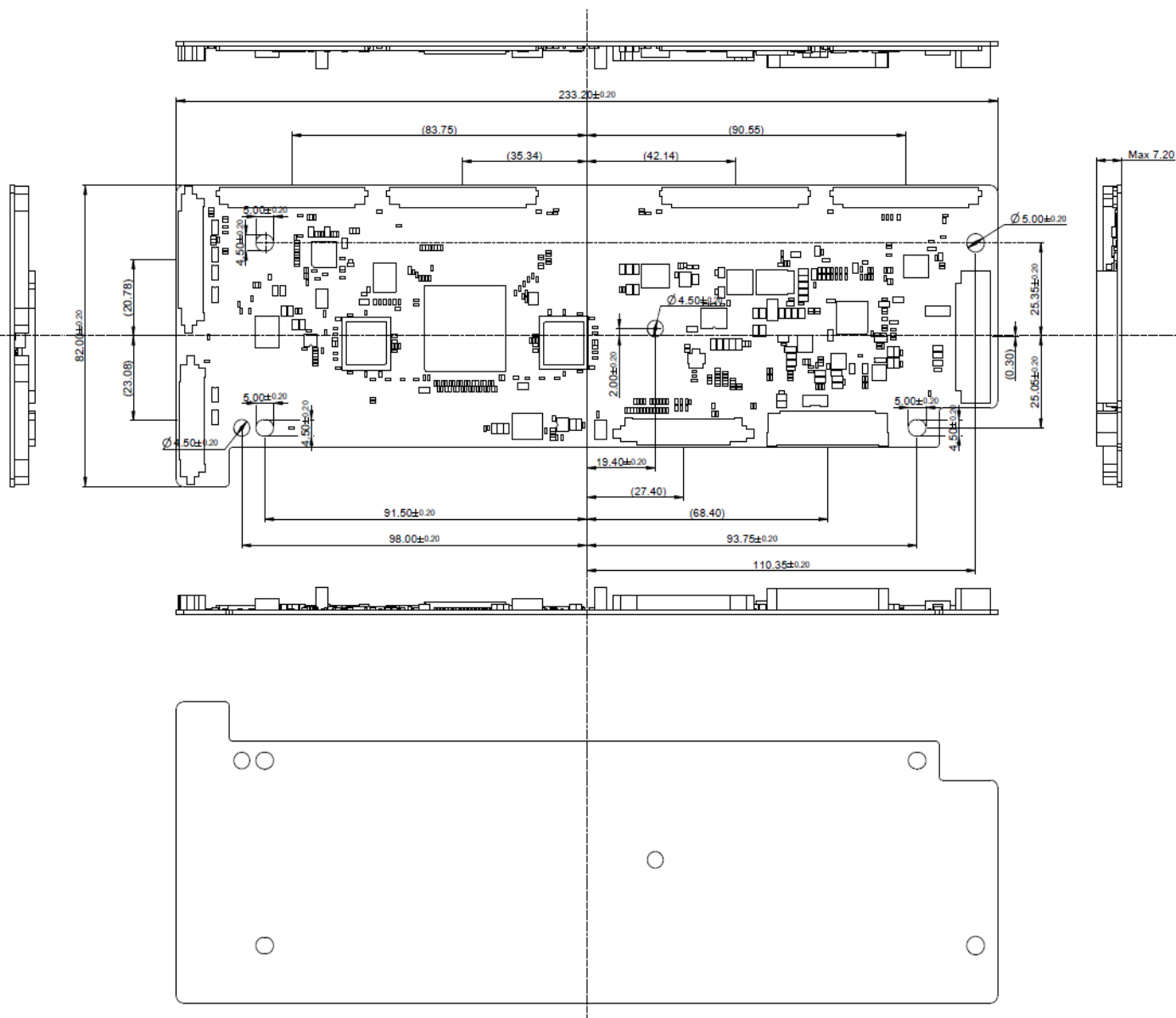
Product Specification

[REAR VIEW]



Product Specification	
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C-PCB VIEW]



Product Specification

6. Reliability

Table 18. Environment Test Condition

No.	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Pallet packing vibration test (non-operating)	Wave form : random Vibration level : 2.0Grms Bandwidth : 3-300Hz Duration : Z, 60min
6	Humidity condition Operation	Ta= 40 °C, 90%RH
7	Altitude operating storage / shipment	0 - 15,000 ft 0 - 40,000 ft

Note : 1. Before and after Reliability test, OLED Module should be operated with normal function.

7. International Standards

7-1. Safety

- (1) IEC 62368-1, The International Electro-technical Commission (IEC).
Audio/video, Information and Communication Technology Equipment - Safety - Safety Requirements.
- (2) EN 62368-1, European Committee for Electro-technical Standardization (CENELEC)
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- (3) UL 62368-1, UL LLC.
Audio/video, Information and Communication Technology Equipment - Safety Requirements.
- (4) CAN/CSA C22.2 No.62368-1, Canadian Standards Association (CSA).
Audio/video, Information and Communication Technology Equipment - Safety Requirements
- (5) IEC 60065, The International Electro-technical Commission (IEC).
Audio, Video and Similar Electronic Apparatus - Safety Requirements

7-2. Environment

- (1) RoHS, Commission Delegated Directive (EU) 2015/863 of 31 March 2015 amending Annex II to Directive 2011/65/EU of the European Parliament and of the Council

Product Specification

8. Packing**8-1. Information of OLED Board Ass'y Label**

(1) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)
E : MONTH

D : YEAR
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030
Mark	K	L	M	N	P	Q	R	S	T	U	V

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

(2) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the OLED module.
This is subject to change without prior notice.

8-2. Packing Form

(1) Package quantity in one Pallet : 120pcs

(2) Pallet Size : 1440 mm(W) X 1140 mm(D) X 1145 mm(H)

Product Specification

9. Precautions

Please pay attention to the followings when you use this OLED Board Assembly.

9-1. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
 $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, Image Retention is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (6) Please do not give any mechanical and/or acoustical impact to Module. Otherwise, Module can't be operated its full characteristics perfectly.
- (7) A screw which is fastened up the steels should be a machine screw.
 (if not, it can causes conductive particles and deal Module a fatal blow)
- (8) Please do not set OLED on its edge.

9-2. Electrostatic Discharge Control

Since a Board Assembly is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-3. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

9-4. Storage Precautions

When storing Board Ass'y as spares for a long time, the following precautions are necessary.

Storage conditions for packing

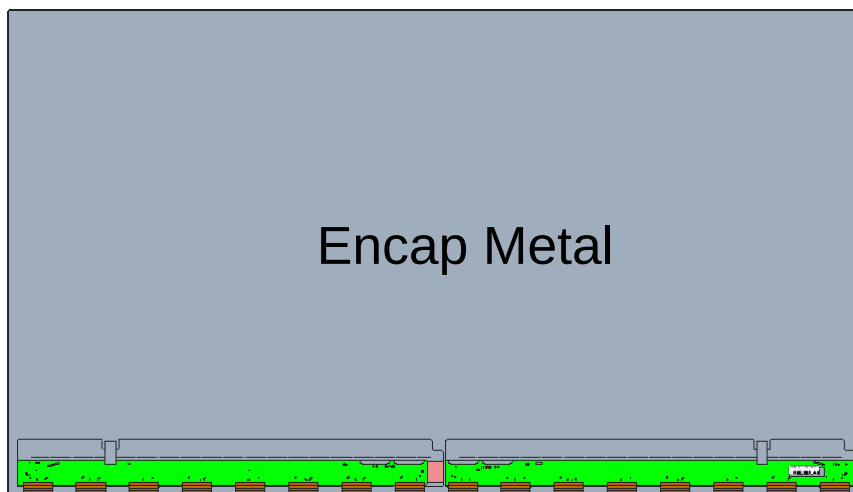
Item	Temperature	Humidity	Period
Storage Standard	5~35℃	35~75%	12months

- (1) It must be stored in an environment equipped with a dark and air conditioning / ventilation system and a room in controlling specific condition.
- (2) It must be stored in a space composed of general air atmosphere.
- (3) Do not expose the module to sunlight or fluorescent light.
- (4) Contact with humid spaces, rainy environments, high humid atmosphere, moisture and condensation within package is prohibited.
- (5) Storing products in outside environment and out door is prohibited.
- (6) If products are stored in specified conditions over more than 3 months, it is recommended to check the product packaging condition.

Product Specification

9-5. Handling Precautions

- (1) The protection film is attached to the bezel .
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) The Encap Metal surfaces(Rear of Board Assembly) should not be any residual moisture & Salinity.
 - Always handle the Board Assembly with gloves.
 - Chlorine or water from human sweat can accelerate the corrosion of metal encapsulation
 - Encap Metal surface should be protected by the moisture, salinity
- (4) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.
Using a dry towel or fabric, remove water or solution like a cleaner from Board Assembly after finishing the install
 - Do not use the cleaner containing acid or chlorine ingredient
- (5) Be careful that the washing droplet is not flooded into the border gap on the panel edge, when cleaning the surface of OLED Module. It may cause abnormal operating or a malfunction in the OLED Module.
- (6) When the OLED Module is assembled , mechanical stress may not be put on the panel.
- (7) Be careful not to place any extra mechanical stress to the OLED module when designing the set .
- (8) Be cautious not to any extra strong force (mechanical shock, strong tapping, shooting etc.) to the OLED module. It may cause abnormal operating or a malfunction in the OLED Module.
- (9) If the panel is broken, glass should be kept away from the eyes and mouth. When it comes to contact to hands, legs, skin, or clothes, wash thoroughly with soap, and seek medical attention if necessary.
- (10) Surface temperature of the Component on PCB should be controlled under 100℃ with TV Set status.
If not, problems such as IC damage or decrease of lifetime could occur.



[Rear of Board Assembly]

9-6. Appropriate Condition for Commercial Display

- To extend the lifetime and optimize a function of module, the below-mentioned operating conditions are required.

- (1) Operating usages to reduce the risk of image sticking due to static image
 - a. OLED compensation should need.
 - Refer to the 3-6-3. OLED compensation operation(Page19).
 - b. Information display recommended to use with moving picture.
 - c. Logo (image) and characteristics
 - Logo image recommended not to use.
 - If needed, recommend that its position needs to be periodically shifted.
 - Change colors themselves periodically.
 - d. The below-mentioned conditions are not recommended .
 - Combination of Logo(or character) and background with largely different luminance.
 - Using a single moving picture. (Recommend to use several different moving pictures.)
 - The masked image with aspect ratio other than 16:9
 - The division of screen

Note1) Abnormal condition just means conditions except normal condition.

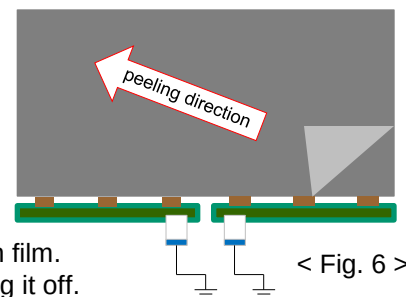
Note2) Black image or moving image is strongly recommended as a screen saver.

- (2) If the module will be used under severe conditions such as high temperature, high humidity, display patterns or operation time etc., it is strongly recommended to contact LG Display for the advice about usage and applications. Otherwise, its reliability and function may not be guaranteed.

Product Specification

9-7. Protection Film

- (1) Please don't remove the protection film before assembly.
- (2) Please peel off the protection film slowly.
- (3) Please peel off the protection film just like shown in the Fig.6
- (4) Ionized air should be blown over during the peeling.
- (5) Source PCB should be connected to the ground when peel off the protection film.
- (6) The protection film should not be contacted to the source D-IC during peeling it off.
- (7) When handling the polarizer, in particular, please be aware of the following precautions.
 - Please do not damage on the edge of the polarizer in any form.
 - Peeling off the protection film must be done only with the adhesive tape, not with other means by fingers, tweezers and so on.
 - It is recommended to peel off the protection film as slowly as possible at an initial step.
 - Refer to Appendix – XVI for more details



< Fig. 6 >

9-8. B/A Box Pretreatment Precautions

In winter season , in particular, please be aware of the following precautions.

- (1) Before putting B/A boxes on the line, aging process is required to make the temperature of products similar to the temperature of workplace.
- (2) Place the lid open on the B/A box and allowed to stand for 24 hours in the similar environment of work place. It was shown in Fig.7



< Fig. 7 >

9-9. Packing Precautions

Product assembled into module should be stored in the Al-bag(cover case).

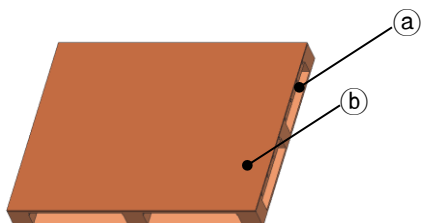
Product Specification

APPENDIX - I

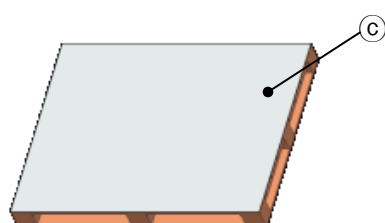
■ Pallet Ass'y

- a) B/Ass'y Qty + PE Sheet / Box : 20pcs + 21pcs
 b) B/Ass'y Qty / Pallet : 120pcs
 c) Oxygen Absorber + Desiccant / Box : 5ea + 10ea
 d) Oxygen Absorber + Desiccant / Pallet : 30ea + 60ea
 e) Box Qty / Pallet : 6Box

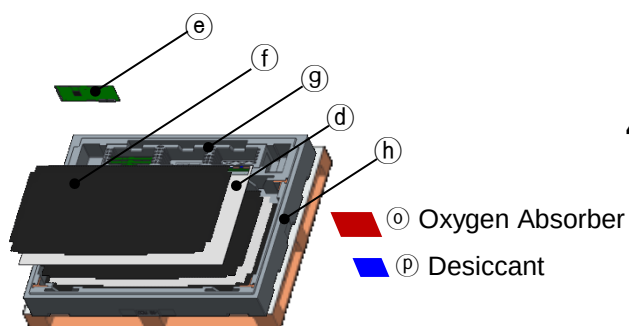
1



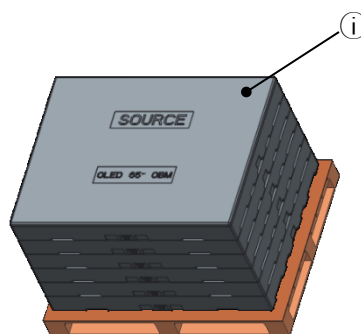
2



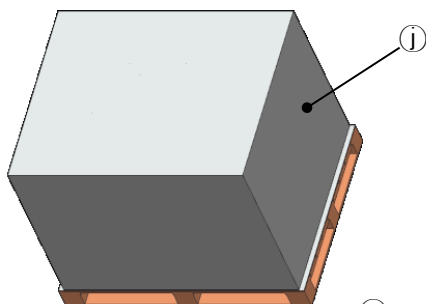
3



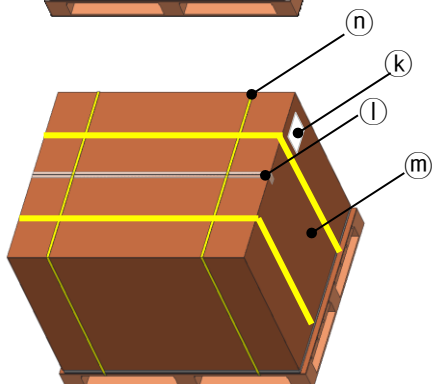
4



5



6



No.	Description	Material
(a)	Pallet	Plywood
(b)	Carton Plate	Paper(SW)
(c)	AL Sheet	AL
(d)	Board Ass'y	-
(e)	Include TCON 1ea	-
(f)	PE Sheet	LDPE
(g)	C-PCB Packing	PP
(h)	Bottom Packing	EPS
	AL-Sheet	LDPE+AL
(i)	Top Packing	EPS
(j)	AL Bag	AL
(k)	Label	YOPO
(l)	Tape	OPP
(m)	Angle Packing	Paper(SW)
(n)	Band	PP
(o)	Oxygen Absorber	
(p)	Desiccant	

Product Specification

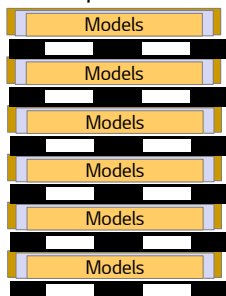
APPENDIX – I-2

■ Non Full Pallet Packing

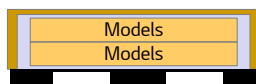
① 1Box Per Pallet



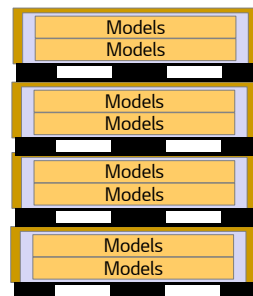
Load up to 6 Stacks



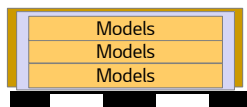
② 2Box Per Pallet



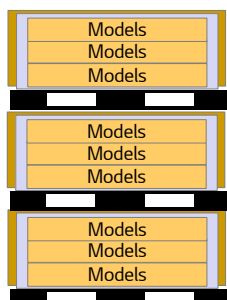
Load up to 4 Stacks



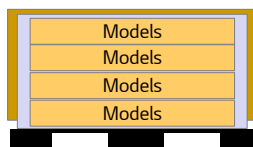
③ 3Box Per Pallet



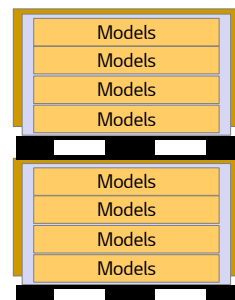
Load up to 3 Stacks



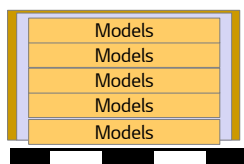
④ 4Box Per Pallet



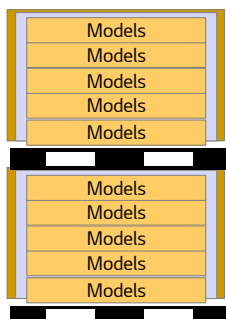
Load up to 2 Stacks



⑤ 5Box Per Pallet



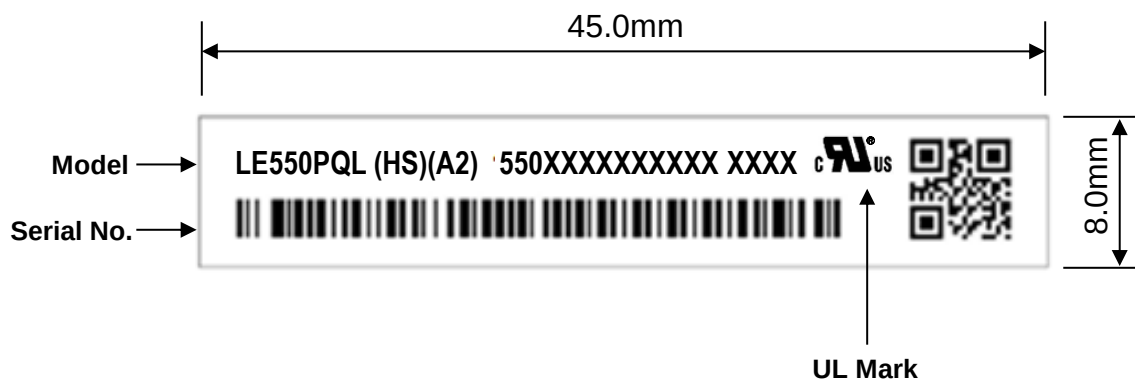
Load up to 2 Stacks



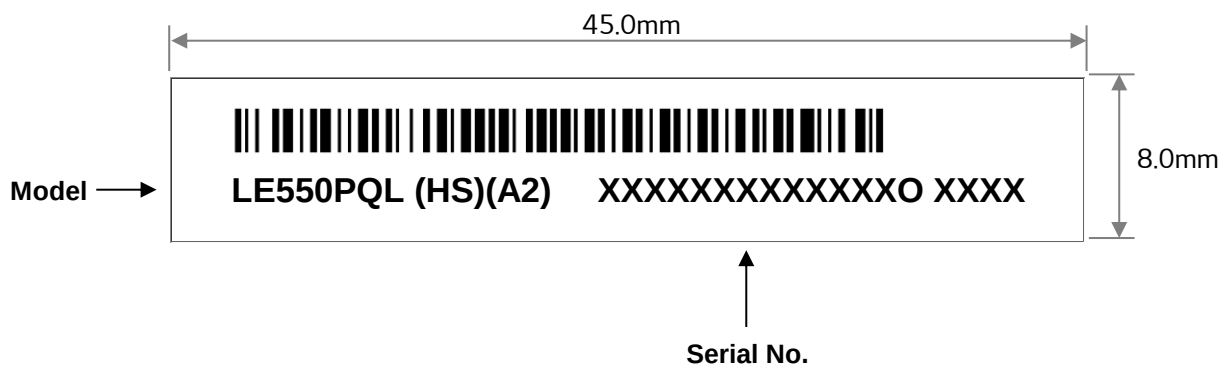
Product Specification

APPENDIX - II

■ Board Ass'y Label



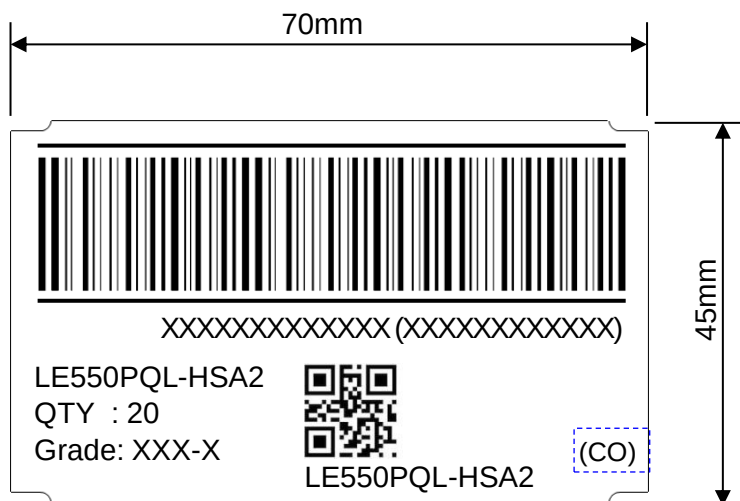
■ Control PCB Label



Product Specification

APPENDIX - III

■ Box Label



(CO) Panel FAB site information

If KR(Korea PAJU FAB), “(Blank)”

If CO(China Ghangzhou OLED FAB), “(CO)”

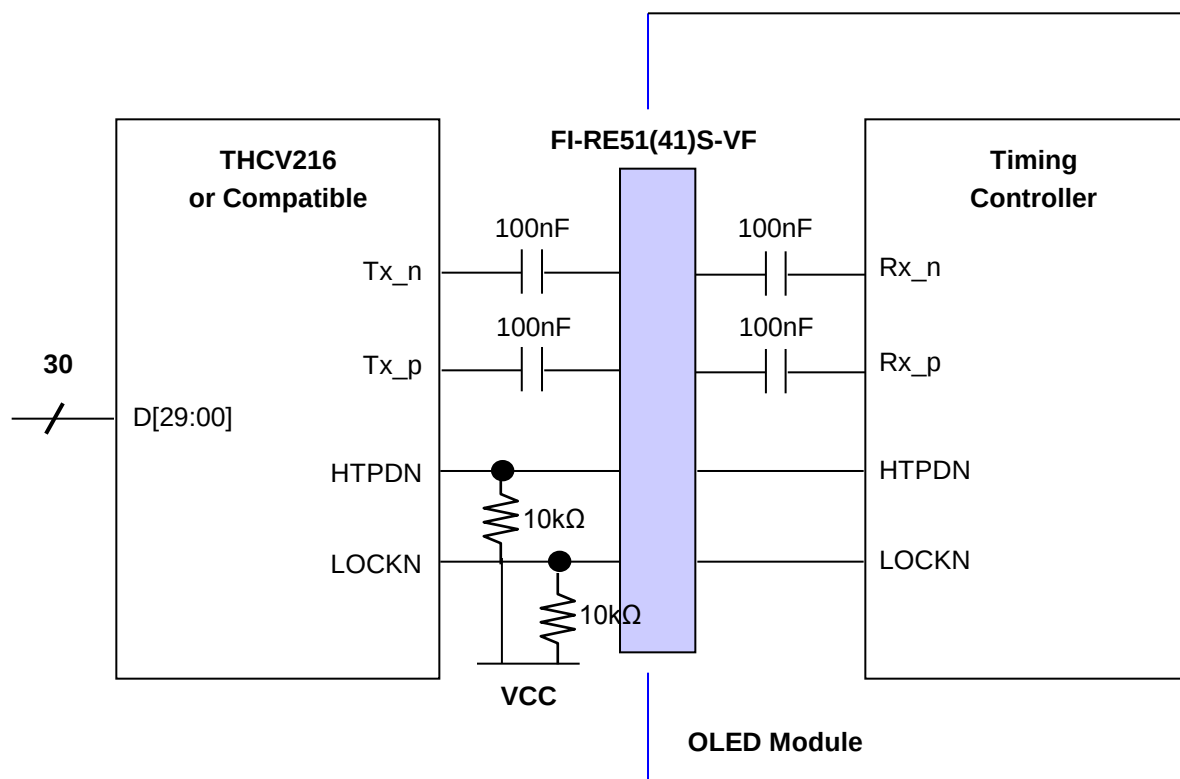
■ Pallet Label



* LGD Guangzhou : MADE IN CHINA
LGD Haiphong : MADE IN VIETNAM

APPENDIX - IV

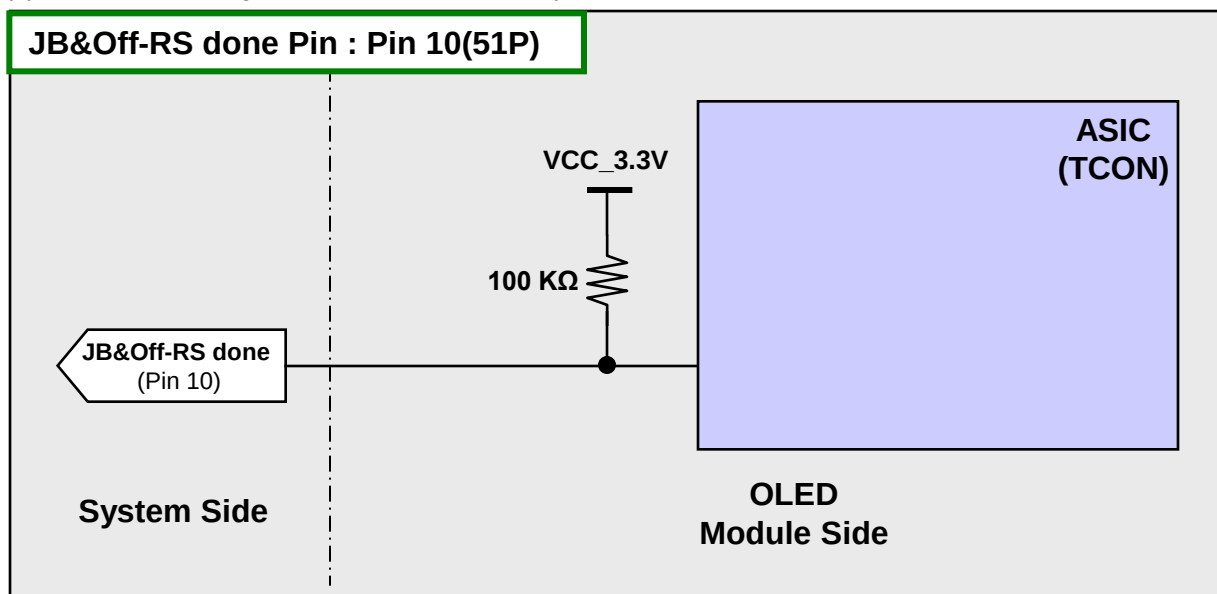
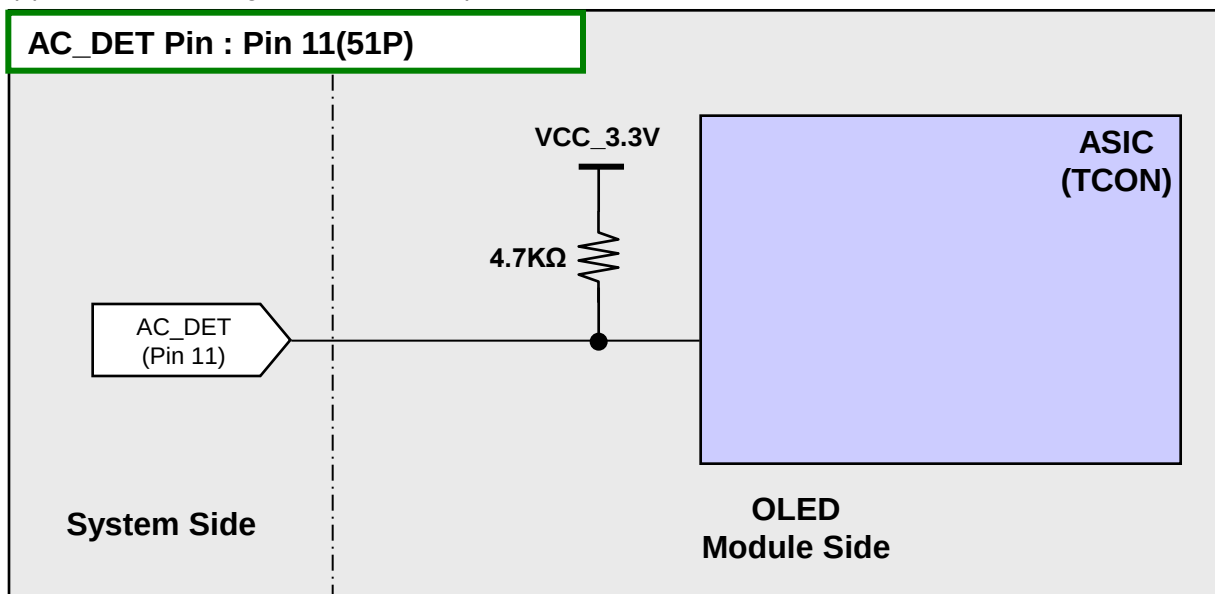
■ Required Signal Assignment for Flat Link (Thine : THCV215) Transmitter



- Note: 1. The OLED module uses a 100 nF capacitor on positive and negative lines of each receiver input.
 2. Refer to VbyOne Transmitter Data Sheet for detail descriptions. (THCV216 or Compatible)
 3. About Module connector pin configuration, Please refer to the Page 7~8.

APPENDIX - V - 1

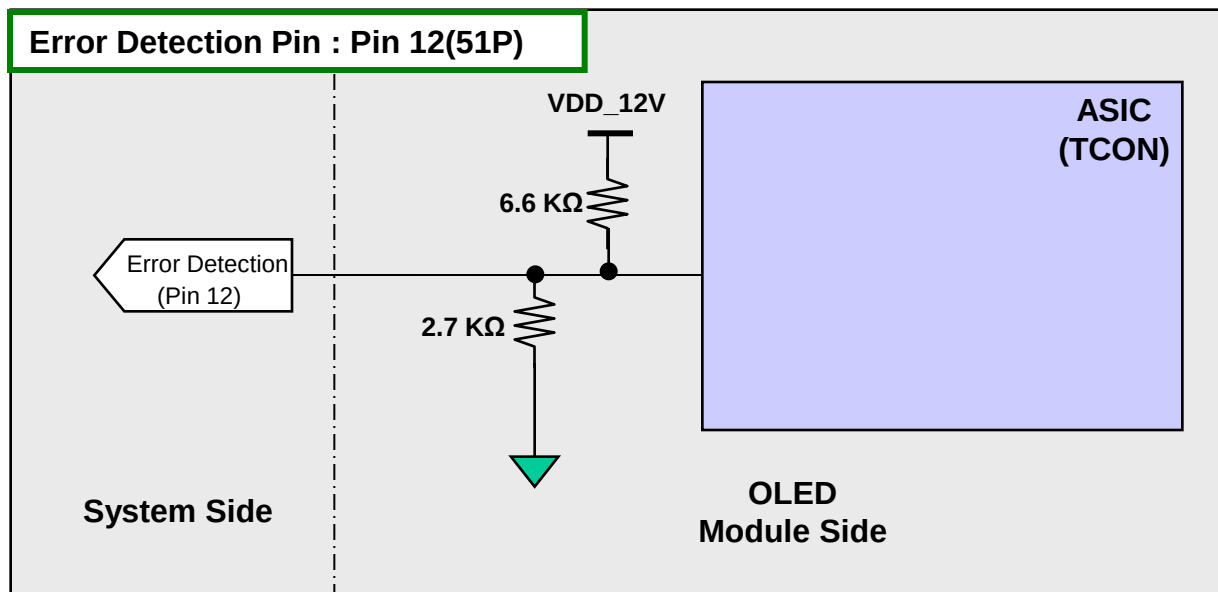
■ Circuit Block Diagram for Option Pin

(1) Circuit Block Diagram of **JB&Off-RS done** pin(2) Circuit Block Diagram of **AC_DET** pin

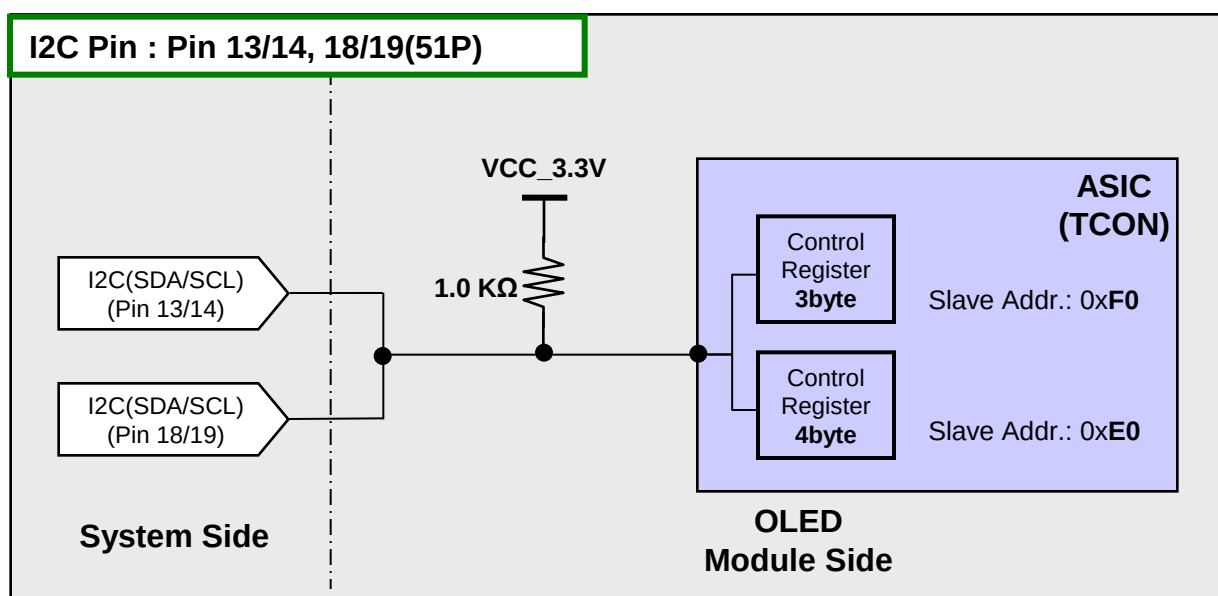
APPENDIX - V - 2

■ Circuit Block Diagram for Option Pin

(3) Circuit Block Diagram of Error Detection pin



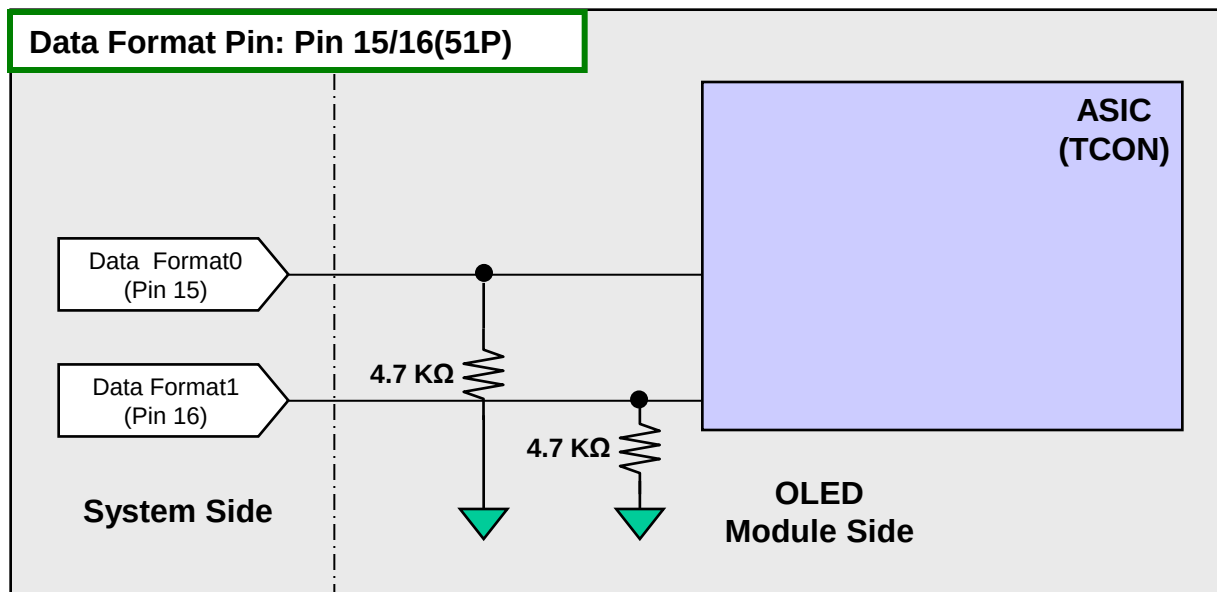
(4) Circuit Block Diagram of I2C(SDA/SCL) pin



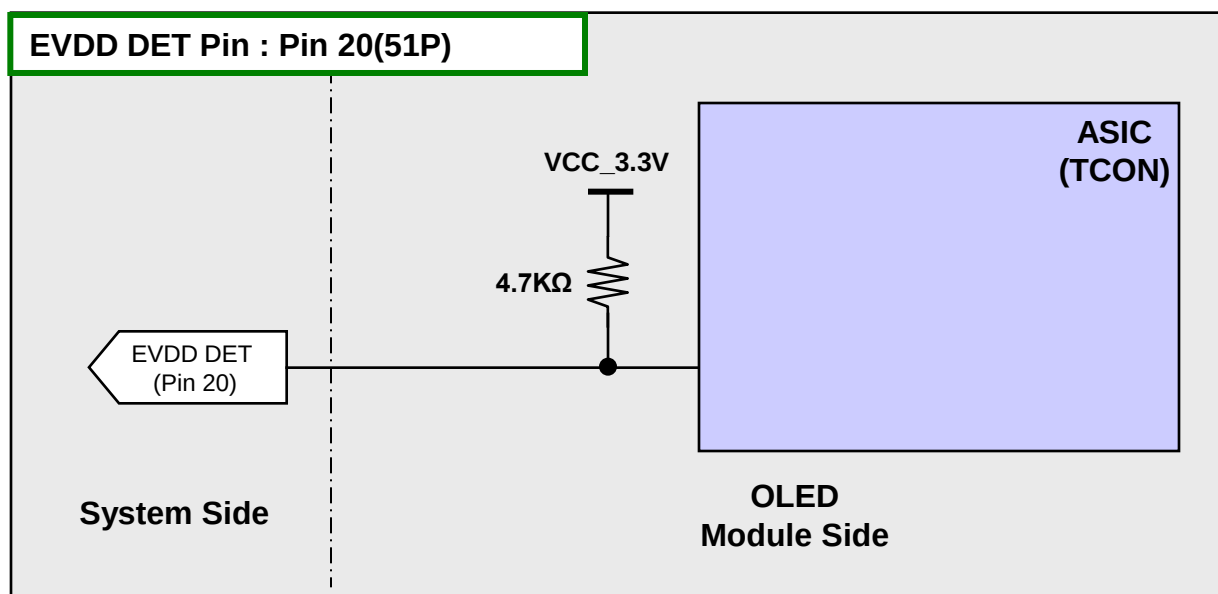
APPENDIX - V - 3

■ Circuit Block Diagram for Option Pin

(5) Circuit Block Diagram of Data Format pin



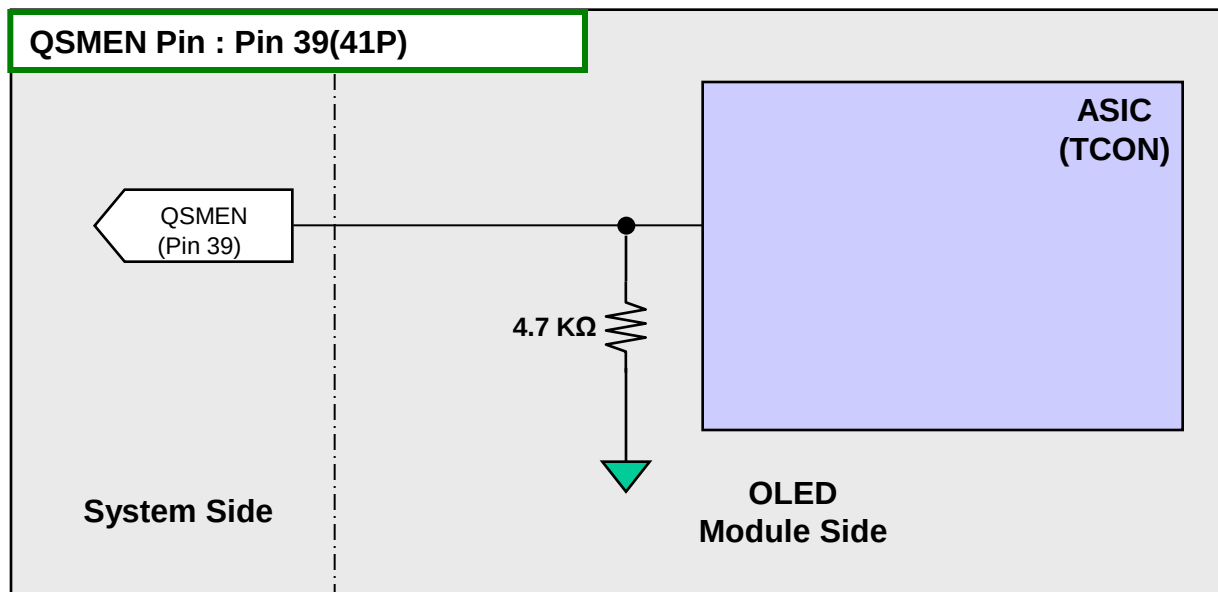
(6) Circuit Block Diagram of EVDD DET pin



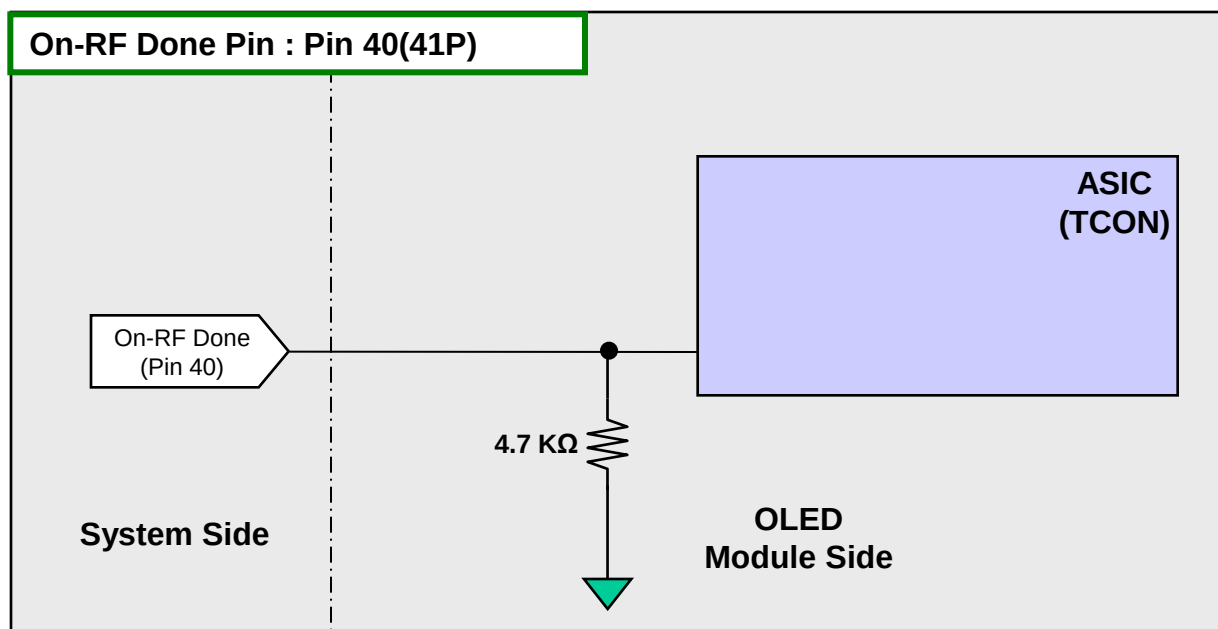
APPENDIX - V - 4

■ Circuit Block Diagram for Option Pin

(7) Circuit Block Diagram of QSMEN pin



(8) Circuit Block Diagram of On-RF Done pin

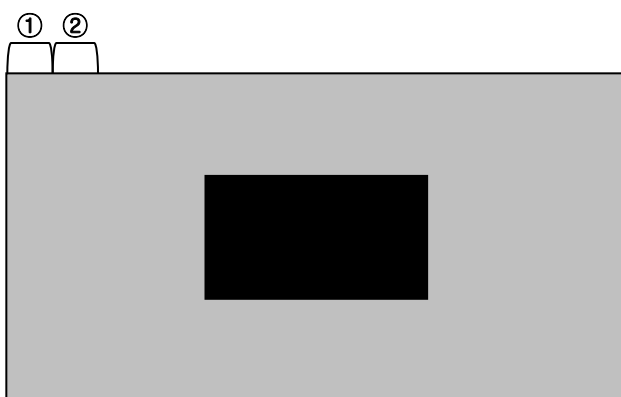


Product Specification

APPENDIX - VI - 1

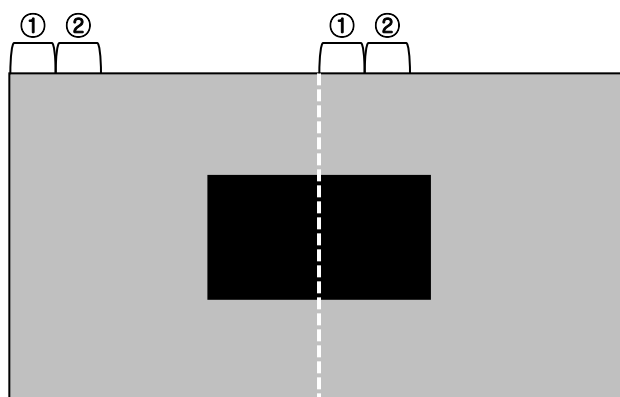
■ Input Mode of Pixel Data

Mode 1 : Non Division Mode



	1'st Data	2'nd Data	...	Data #
Lane00	1	17	...	3825
Lane01	2	18	...	3826
Lane02	3	19	...	3827
Lane03	4	20	...	3828
Lane04	5	21	...	3829
Lane05	6	22	...	3830
Lane06	7	23	...	3831
Lane07	8	24	...	3832
Lane08	9	25	...	3833
Lane09	10	26	...	3834
Lane10	11	27	...	3835
Lane11	12	28	...	3836
Lane12	13	29	...	3837
Lane13	14	30	...	3838
Lane14	15	31	...	3839
Lane15	16	32	...	3840

Mode 2 : 2 Division Mode



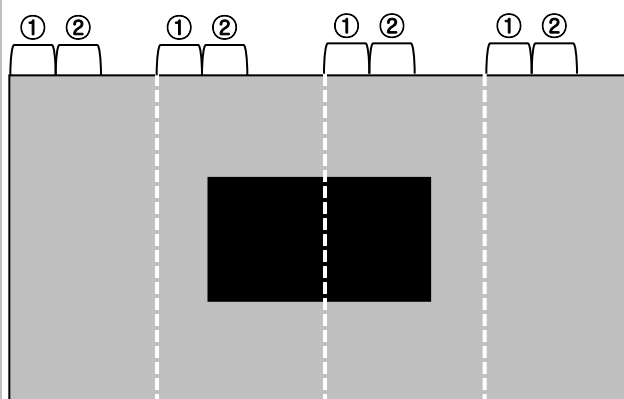
	1'st Data	2'nd Data	...	Data #
Lane00	1	9	...	1913
Lane01	2	10	...	1914
Lane02	3	11	...	1915
Lane03	4	12	...	1916
Lane04	5	13	...	1917
Lane05	6	14	...	1918
Lane06	7	15	...	1919
Lane07	8	16	...	1920
Lane08	1921	1929	...	3833
Lane09	1922	1930	...	3834
Lane10	1923	1931	...	3835
Lane11	1924	1932	...	3836
Lane12	1925	1933	...	3837
Lane13	1926	1934	...	3838
Lane14	1927	1935	...	3839
Lane15	1928	1936	...	3840

Product Specification

APPENDIX - VI - 2

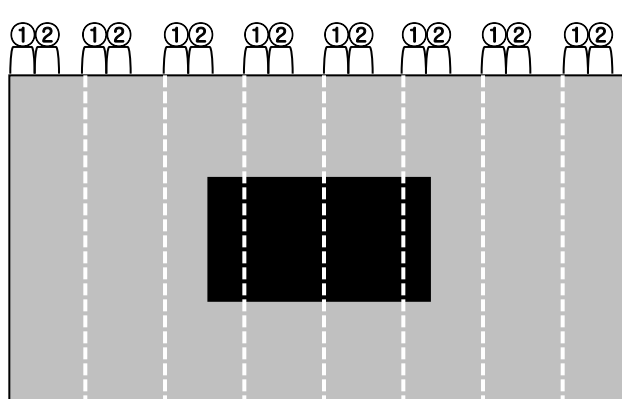
■ Input Mode of Pixel Data

Mode 3 : 4 Division Mode



	1'st Data	2'nd Data	...	Data #
Lane00	1	5	...	957
Lane01	2	6	...	958
Lane02	3	7	...	959
Lane03	4	8	...	960
Lane04	961	965	...	1917
Lane05	962	966	...	1918
Lane06	963	967	...	1919
Lane07	964	968	...	1920
Lane08	1921	1925	...	2877
Lane09	1922	1926	...	2878
Lane10	1923	1927	...	2879
Lane11	1924	1928	...	2880
Lane12	2881	2885	...	3837
Lane13	2882	2886	...	3838
Lane14	2883	2887	...	3839
Lane15	2884	2888	...	3840

Mode 4 : 8 Division Mode



	1'st Data	2'nd Data	...	Data #
Lane00	1	3	...	479
Lane01	2	4	...	480
Lane02	481	483	...	959
Lane03	482	484	...	960
Lane04	961	963	...	1439
Lane05	962	964	...	1440
Lane06	1441	1443	...	1919
Lane07	1442	1444	...	1920
Lane08	1921	1923	...	2399
Lane09	1922	1924	...	2400
Lane10	2401	2403	...	2879
Lane11	2402	2404	...	2880
Lane12	2881	2883	...	3359
Lane13	2882	2884	...	3360
Lane14	3361	3363	...	3839
Lane15	3362	3364	...	3840

Product Specification

APPENDIX - VII

■ Register Map

The following register is controlled by I2C Interface.

	Bit[7]: MSB	Bit[6]	Bit[5]	Bit[4]	Bit[3]	Bit[2]	Bit[1]	Bit[0]: LSB
Addr : 0x001	CPC EN	TPC EN	Not Use	OFF RS EN	Not Use	Not Use	Opt_ Dimmin_ start[9]	Opt_ Dimming start[8]

Device Address: 0xE0

Address [HEX]	Register Name	Description	Remark
0x000	Valid	Read only register (LGD use)	
0x001	[7] : CPC enable	1: enable (default), 0: disable	
	[6] : TPC enable	1: enable (default), 0: disable	
	[5] : Not use	Must Be :1	
	[4] : Off RS enable	1: enable, 0: disable	
	[3] : Not use	Must Be : 0	
	[2] : Not use	Must Be : 0	
	[1:0] Opt_Dimming_start[9:8]	APL value of P0 point	
	Opt_Dimming_start[7:0]		
0x002	Opt_p0	APL P0 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x004	Opt_p1	APL P1 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x005	Opt_p2	APL P2 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x006	Opt_p3	APL P3 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x007	Opt_p4	APL P4 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x008	Opt_p5	APL P5 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x009	Opt_p6	APL P6 point corresponds to the 255 normalized luminance	Value Range: 0~255
0x00A	Opt_p7	APL P7 point corresponds to the 255 normalized luminance	Value Range: 0~255

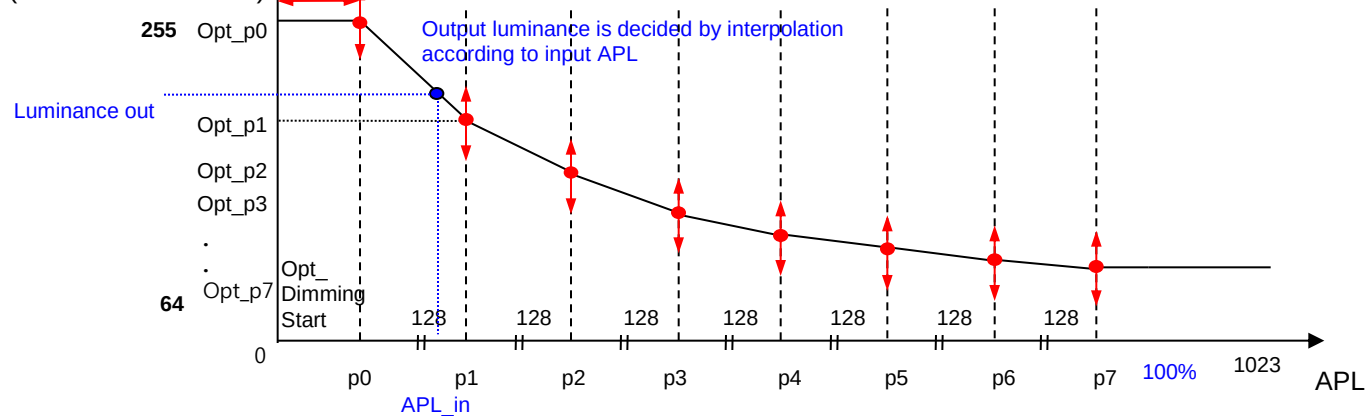
Product Specification

Address [Hex]	Register Name	Description	Remark
0x00B	[7] : Not used	LGD reserved	
	[6:5] : Not used	LGD reserved	
	[4] : LEA refresh mode en	1: LEA disable, 0: LEA enable (default)	
	[3] : HDR_en	1: Enable, 0: Disable (default)	
	[2] : Not used	LGD reserved	
	[1:0]:Not used	LGD reserved	

□ PLC curve parameter

Luminance

(255 normalized lum.)



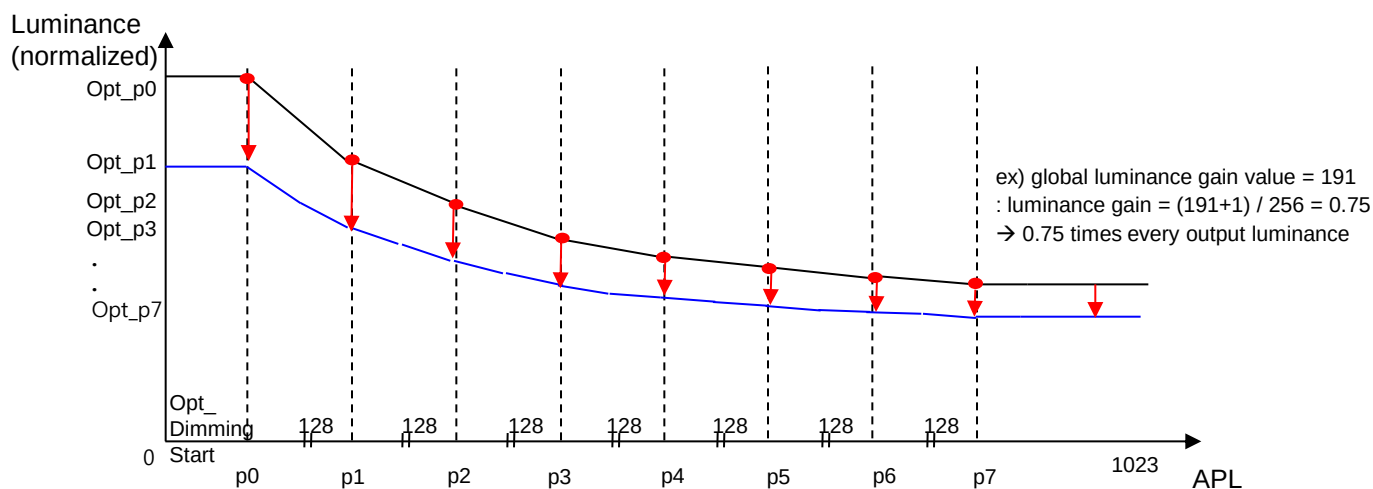
Every interval between each points except P0 is fixed to 128

- Luminance of p7~1023 interval are Opt_p7
- The point over 1023 is discarded

Product Specification

Address [Hex]	Register Name	Description	Remark
0x016	Opt_global_luminance_gain	Adjust global luminance gain 0~1 luminance gain according to 0~255 value (Same luminance gain is applied to every P0~P7 points)	Value Range: 0~255
0x054	[7] Power Off Enable	1: Enable, 0: Disable (JB Update)	
	[6:0] Not used	LGD reserved	
0x05D	[7] vsJB_en	1: Enable, 0: Disable	
	[6:0] Not used	LGD reserved	
0x05E	Test_temp1[15:8]	1 st temperature sensor	Read only
0x05F	Test_temp1[7:0]		

□ Global luminance gain



Product Specification

APPENDIX - VIII - 1

■ Gray to Gray Response Time Uniformity

This is only the reference data of G to G and uniformity for LE550PQL-HSA2 model.

(1) G to G Response Time :

Response time is defined as FIG. 3 and shall be measured by switching the input signal for "Gray (N) " and "Gray(M)". (32Gray Step at 8bit)

(2) G to G Uniformity

The variation of G to G Uniformity , $\delta_{G \text{ to } G}$ is defined as :

$$G \text{ to } G \text{ Uniformity} = \frac{\text{Maximum}(G \text{ to } G) - \text{Typical}(G \text{ to } G)}{\text{Typical}(G \text{ to } G)} \leq 1$$

*Maximum (GtoG) means maximum value of measured time (N, M = 0 (Black) ~ 1023(White), 128 gray step).

	0Gray	127ray	255Gray	...	895Gray	1023Gray
0Gray		TrR:0G→127G	TrR:0G→255G	...	TrR:0G→895G	TrR:0G→1023G
127Gray	TrD:127G→0G		TrR:127G→255G	...	TrR:127G→895G	TrR:127G→1023G
255Gray	TrD:255G→0G	TrD:255G→127G		...	TrR:255G→895G	TrR:255G→1023G
...	...	...	...		...	...
895Gray	TrD:895G→0G	TrD:895G→127G	TrD:895G→255G	...		TrR:895G→1023G
1023Gray	TrD:1023G→0G	TrD:1023G→127G	TrD:1023G→255G	...	TrD:1023G→895G	

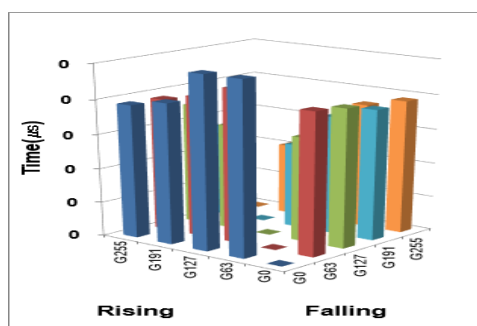
(3) Sampling Size : 2 pcs

(4) Measurement Method : Follow the same rule as optical characteristics measurement.

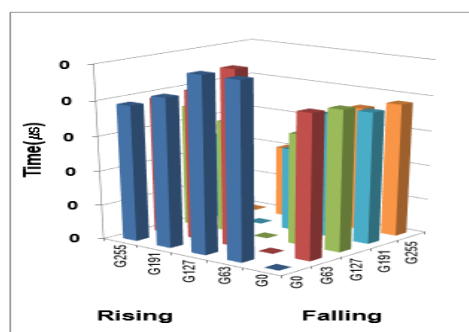
(5) Current Status

Below table is actual data of production on 10. 17. 2023 (LGD PRV Event Sample)

	G to G Response Time [ms]		Average
	Min.	Max.	
# 1	0.02	0.13	0.08
# 2	0.02	0.16	0.09



< # 1 >



< # 2 >

Product Specification

APPENDIX - VIII - 2

■ MPRT Response Time Uniformity(δ_{MPRT})

This is only the reference data of MPRT and uniformity for LE550PQL-HSA2 model.

(1) MPRT Response Time :

Response time is defined as FIG. 4.

(2) MPRT Uniformity

The variation of MPRT Uniformity , δ_{MPRT} is defined as :

$$\text{MPRT Uniformity} = \frac{\text{Maximum (MPRT)} - \text{Typical (MPRT)}}{\text{Typical (MPRT)}} \leq 1$$

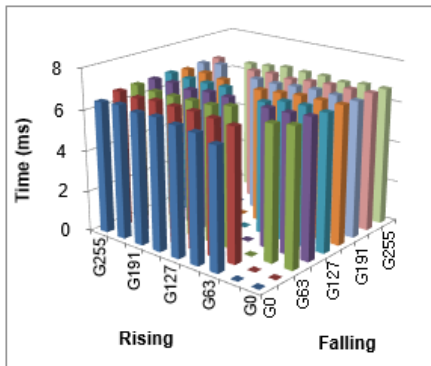
(3) Sampling Size : 2 pcs

(4) Measurement Method : Follow the same rule as optical characteristics measurement.

(5) Current Status

Below table is actual data of production on 10. 17. 2024 (LGD PRV Event Sample)

Sample	MPRT Response Time [ms]		Average
	Min.	Max.	
# 1	5.9	7.0	6.7
# 2	5.8	6.8	6.6

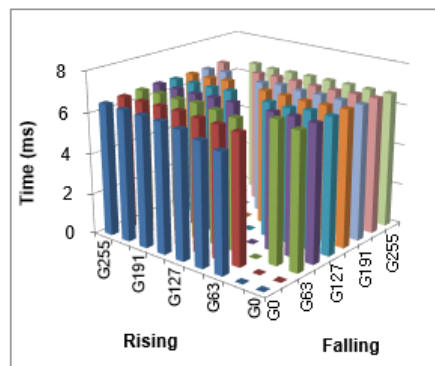


MPRT Rawdata

Max. Value
Min. Value

단위 : ms

Sample #1	Final Value										Temperature
Gray	G255	G223	G191	G159	G127	G95	G63	G31	G0	상온	
G255	-	6.6	6.6	6.8	6.7	6.7	6.6	6.7	6.7	Average	
G223	6.9	-	6.6	6.7	6.6	6.7	6.8	6.8	6.8		
G191	6.9	7.0	-	6.7	6.6	6.7	6.8	6.7	6.7	6.7	
G159	6.8	6.8	6.7	-	6.6	6.7	6.8	6.8	6.8	Standard Dev.	
G127	6.8	6.8	6.7	6.8	-	6.5	6.7	6.8	6.7	0.2	
G95	6.8	6.8	6.7	6.8	6.8	-	6.7	6.7	6.8	Maximum	
G63	6.7	6.6	6.6	6.6	6.7	6.8	-	6.5	6.7	7.0	
G31	6.7	6.6	6.7	6.6	6.6	6.6	6.5	-	-	Minimum	
G0	6.4	6.5	6.4	6.4	6.3	6.2	5.9	-	-	5.9	



Sample #2	Final Value										Temperature
Gray	G255	G223	G191	G159	G127	G95	G63	G31	G0	상온	
G255	-	6.7	6.6	6.6	6.7	6.6	6.7	6.6	6.6	Average	
G223	6.8	-	6.7	6.7	6.7	6.6	6.6	6.7	6.7		
G191	6.7	6.7	-	6.6	6.7	6.6	6.7	6.6	6.6	6.6	
G159	6.7	6.7	6.8	-	6.7	6.7	6.6	6.7	6.7	Standard Dev.	
G127	6.7	6.7	6.7	6.7	-	6.6	6.6	6.7	6.6	0.2	
G95	6.7	6.6	6.6	6.6	6.7	-	6.7	6.7	6.6	Maximum	
G63	6.6	6.7	6.6	6.7	6.6	6.4	-	6.8	6.6	6.8	
G31	6.6	6.5	6.6	6.6	6.5	6.4	6.3	-	-	Minimum	
G0	6.5	6.4	6.4	6.4	6.2	6.0	5.8	-	-	5.8	

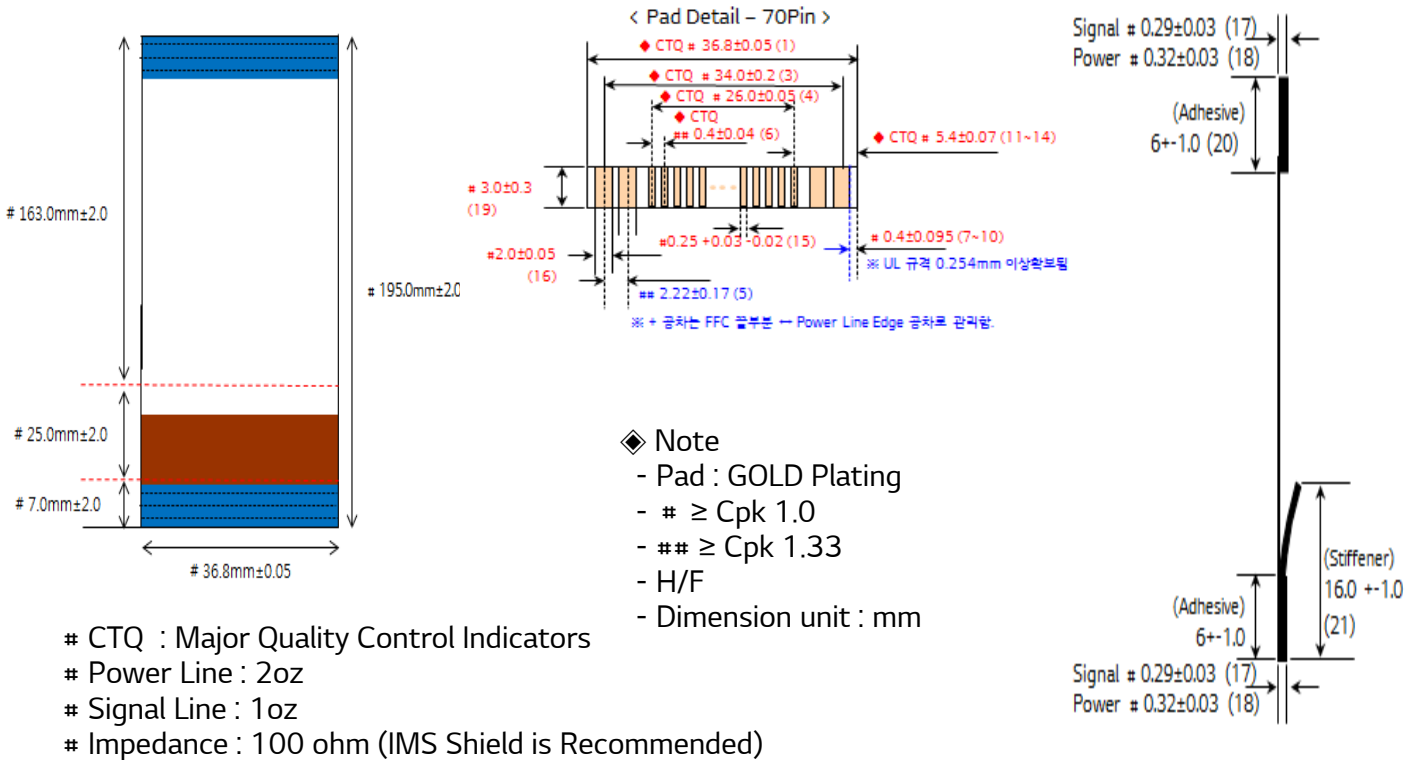
Product Specification

APPENDIX - IX

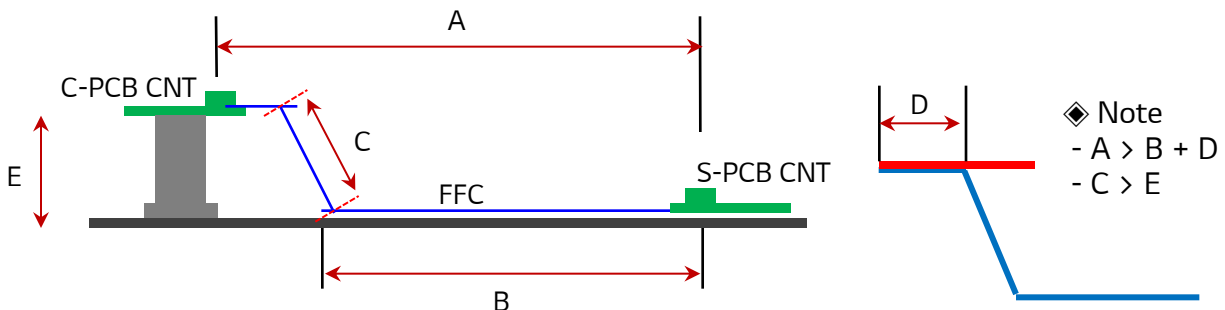
■ FFC INFORMATION (OLED Connector)

- S-PCB : TF43SWX-66S_4-0.4SH (manufactured by HIROSE)
- C-PCB : TF43SWX-66S_4-0.4SH (manufactured by HIROSE)

■ Drawing



■ Z-Bending guide



- # The FFC must be folded in a Z-shape to prevent the FFC connector FLIP from being pressed or opened.
- # In particular, it is necessary to use a gently folded Z-shape FFC for the slim set concept.

APPENDIX - X

■ PLC Curve

(1) It is recommended to set the TV Set Peak Luminance to 50% of the Module Peak Luminance at P0 point in Default display mode for considering power savings and prevention of Image retention.

(Fig. 1. Set PLC Curve)

- If End users watch videos with fixed images such as broadcast logos for a long time at the level of Module Peak luminance, there is a risk of image retention defects.
Therefore, the shipping mode luminance control can proactively prevent the risk of image retention defects.
 - If customer need to promote the Picture Quality, It is recommended to use store mode.
 - It is recommended that the HDR function be applied to the module shipment condition, 'HDR Off'.
- (2) It is recommended to automatically operate the light sensor 'On' in Set shipping mode.
- It is recommended to prevent the risk of eye fatigue and image retention defects through the user of appropriate illumination depending on the user's environment.

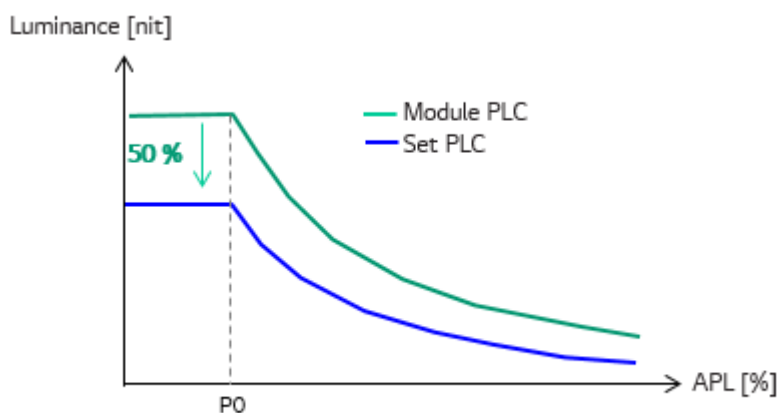


Fig. 1. Set PLC Curve

※ Default Display mode(End-user) : Set Peak Luminance $\leq$ 50% of Module Peak Luminance

※ Shipment mode : Picture mode first used by end-users after factory shipments

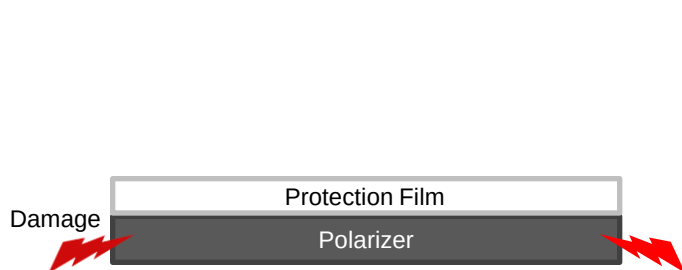
ex) Standard mode

APPENDIX - XI

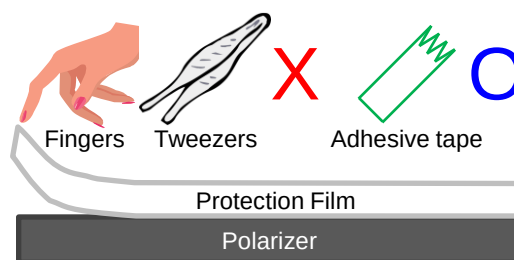
■ Things to avoid to prevent the polarizer from breakage

Any kind of damage on the edge of the polarizer is not allowed. <Fig.1>

Use an adhesive tape to peel off the protection film from the polarizer. <Fig.2>



<Fig.1>



<Fig.2>

■ Recommended values for peeling velocity and angle

The values for peeling velocity and angle should be under 2m/min and 15 degrees each. <Fig.3>



- Peeling velocity $\leq 2\text{m/min}$
- Peeling angle $\leq 15^\circ$



<Fig.3>